### ID HONOURS PART 2: DESIGN RESEARCH AND PROTOTYPING

# nomadA

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WORK-FROM-ANYWHERE CARAVAN-

MOBILE REMOTE WORKING ENVIRONMENT

PROJECT: HERE CARAVAN-ENVIRONMENT

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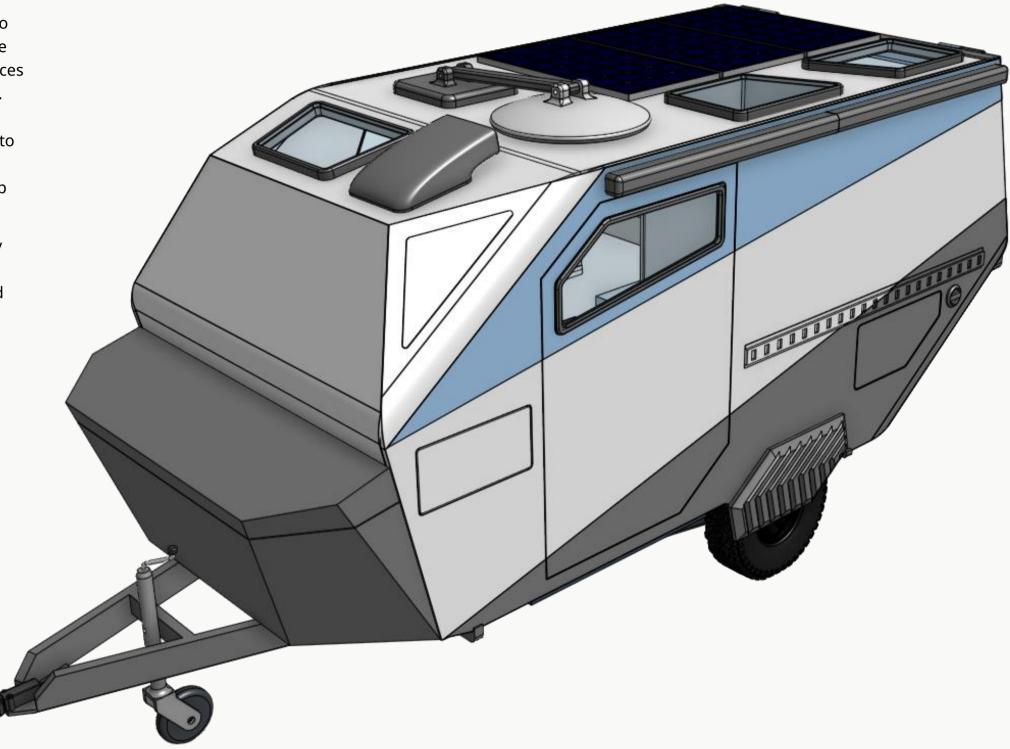
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# Abstract

The COVID19 pandemic has brought massive change to the way we work and travel. A major shift in the way we work has been seen in the large shift to home workplaces and widespread adoption of flexible working practices. Along with emerging low-cost satellite internet access technologies, this has greatly expanded opportunities to work remotely. Restrictions to overseas travel has encouraged many Australians to look locally, driving up demand for local, nature-based tourism.

NomadA is an off-road capable caravan that effectively facilitates the combination of remote work and travel, increasing the frequency and duration of nature-based travel experiences as well as greatly expanding the locations in which remote work can effectively occur.



# Design Development





### INTRODUCTION

Research into current trends within the caravan and recreational vehicle market such as consumer and manufacturing. Within caravan manufacture, issues with a large proportion of current caravan construction have shown a trend of many failures related to inefficient manufacture, as well as outdated design and construction techniques. Factors that contribute to this include the prevalence of small-scale manufacturing operations that rely on high skilled labour.

The COVID19 pandemic has brought massive change to the way we work and travel. A major shift in the way we work has been apparent the large shift to home workplaces and increase in flexible working opportunities. This, along with emerging internet access technologies, has greatly expanded opportunities to work remotely. Restrictions to overseas travel has forced Australians to look locally, driving up demand for local based tourism. With Ute and SUV sales higher than ever and interest in nature-based caravan travel, a gap to create a product to meet the needs of this emerging demographic has been identified.

#### **Gap/trend focus**

### Increasing demand for nature-based local travel & remote working spaces

#### Goals for this project include:

- Improving employee wellbeing in a remote work environment
- Expanding the locations in which remote work can effectively occur.
- Provide an affordable and mobile work environment.

#### **Design question**

How might we....

# re-imagine a mobile environment to improve the experience of remote working?

### **SURVEY**

#### Introduction

A survey was created to gain insight into the lifestyles and mindsets of people that value nature-based travel and work remotely, as well as drive the size, feature and budget constraints for the Caravan/Vehicle design.

The aim of this survey was to identify priority features as well as pain points, beliefs and attitudes of those wanting to travel whilst working remotely.

Baseline questions were taken to establish the viewpoint of the survey respondent.

Likert scale used to provide more objective data that gives a point of comparison between different data points as well as being easily understood and relatively quick to complete.

The survey was then posted to 7 Facebook groups after admin approval, these groups included:

- Vanlife Australia
- Caravan & Camping Australia
- Caravanning with Kids Australia
- Self-Build Campervans (Vanlife Australia)
- Planning a Lap of Australia Hints and Tips

#### \*Admin approved\*

Hi everyone, I've made a survey to gather some data for my Uni final year project (Industrial design). I'd like to gather some insight into the attitudes of people who value nature based travel and are working, as well as drive the size and feature constraints for my Caravan/Vehicle design.

If you have a spare 5 minutes I would really appreciate if you could check it out 🙂

#### FORMS.OFFICE.COM **Microsoft Forms**

Figure 1 Facebook group post (2021) by Callum Poon https://www.facebook.com/ (various groups)

Although the Facebook groups all included more than 12,000 members each, the visibility of the post was relatively low and a total of 16 responses were recorded.

The full results of the survey can be viewed in appendix A.

### **DESIGN REQUIRMENTS**

The following summarises the findings and design requirements gained from the survey:

#### **Remote working requirements:**

- Ergonomic seating
- Natural light
- General storage space •
- Consideration of the use of conference tools

#### **Packaging requirements**

- Protection from weather rain/cold/wind/heat
- Ability to sleep 2 people with a fixed or low effort bed setup •
- Ease of camp/accommodation site setup
- Ease of packing for a trip
- Ability to be self-sufficient for 6-7 days (power, water, food)
- Ability to sleep 2 people
- Cooking facilities
- Easily towable by a large SUV
  - less than 2700kg gross mass [fully loaded], less than 2200kg tare [empty]

Although expanding and folding features such as a pop top and fold out beds are compact and can add functionality to a smaller space, a number of disadvantages make them unsuitable for the vehicle I wish to design. These include: lack of insulation, potential for mould & leaks and setup difficulties. From the information gathered in this survey and talking to a caravan repair expert, a decision was made to avoid this type of design.

#### Bed layout

i

Having a fixed bed that requires minimal or no setup was required as it was found to be a high priority for almost all of the survey respondents.

This was also backed up by the experience of many caravan & vanlife YouTube channels that I watched, which featured those with experience living in campervans and caravans. Many of those with a bed that required over 2 minutes of setup would commonly leave the beds permanently set up.

# Design criteria

### **PACKAGING OPTIONS**

#### **Campervan/expedition vehicle**

#### Advantages:

- Able to travel into cities easily
- Does not require towing
- Quick setup time

#### Disadvantages:

• Lack of mobility when set up at campsite/remote working location as the vehicle cannot be separated from the campsite

#### Cost:

Large vans are expensive to buy, maintain and run. E.g., 2021 Mercedes sprinter 4x4 (vehicle only) starts from \$67,990, commonly over \$120,000 when fitted out. As this would be an additional vehicle, costs such as registration, insurance and maintenance would need to be factored in as well.

#### **Camper trailer**

#### Advantages:

- Lightweight & compact size
- Easily made to handle rough terrain

#### Disadvantages:

- Very poorly insulated
- Long setup time

#### Cost:

Camper trailers are relatively affordable, typically ranging from \$10,000 for a more basic setup, to \$60,000 or extreme off-road versions.



Figure 3 Camper trailer (2019) by Brendan Batty https://www.carsquide.com.au/adventure/advice/aust ralias-top-6-forward-folding-camper-trailers-73470

#### **Towable Caravan**

#### Advantages:

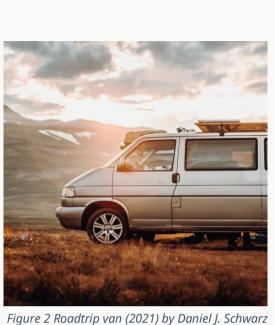
- Flexibility to upgrade car and caravan independently.
- Cheaper to maintain •
- Easier to insulate
- Better road comfort (car suspension is typically more refined than commercial vehicle/van suspension)

#### Disadvantages:

- Less convenient to haul around due to size and weight
- Difficulty navigating around tight areas and • reversing

#### Cost:

Cost ranges from \$50-100 thousand for a typical full-sized caravan from 14ft-22ft (4260-6700mm) long.



https://unsplash.com/photos/SOpl GGORI4/info



Figure 4 Full size caravan (2020) from Australian Motor Homes & Caravans http://www.australianmotorhomes.com.au/new-caravans

# Design criteria

### LEGAL DIMENSION REQUIREMENTS

Vehicle Standards bulletin VSB1 outlines the requirements that trailers of less than 4,500kg must comply to in Australia.

#### Max width:

2500mm including all exterior mounted components.

*Max height:* 4300mm

*Max length* 12,200mm total length

### **USAGE FACTORS**

This vehicle is intended to serve as a base for remote work to be undertaken alongside nature-based travel and intended for free-camping use rather than stays at caravan parks. This will support the emerging hybrid work schedule and a growing lifestyle choice.

The following factors should also be accommodated for:

- Capable of 1-week trips off the grid
- Sleeping for 2 including indoor and outdoor workstations
- Priorities:
  - o Ease of setup
  - Ergonomic seating
  - o Natural light
  - Increasing length of trips

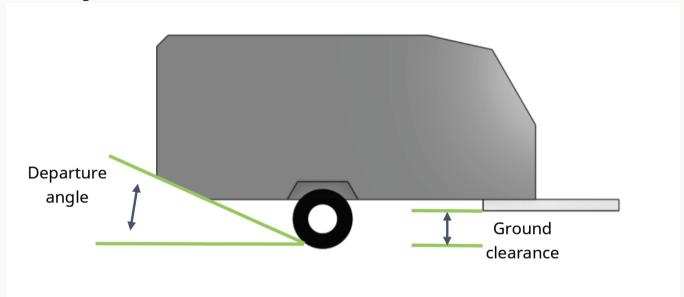
With the emergence of accessible satellite internet, this vehicle would not be limited to traveling within populated areas with traditional internet access. This means that the restriction to possible destinations is now much less restrictive, and a vehicle accommodating remote work using this technology is not bound to the same restrictions.

### OFF ROAD FACTORS

#### **Ground clearance**

Off road caravans typically have **at least 300mm** of ground clearance to its lowest point, with more capable vehicles boasting over 500mm of ground clearance (Patriot Campers, 2019)

Departure angle – this is where most caravans will get hung up on when the rear end of the caravan touches the ground. Typical off-road caravans feature a **departure angle of 20-30deg** (AOR, 2020), but caravans that are more capable feature a departure angle over 40deg.



#### **Overall size**

Width of a typical full size caravan ranges from 2300-2400mm, however, full sized caravans that are off road orientated typically reduce the width to under 2200mm as this allows accessibility to more off-road tracks.

The overall length of the caravan affects the vehicles turning circle, and increasing the length also increases the caravan's overhang, which negatively affects departure angle. Off road caravans have a body that is typically less than 18ft (5486mm)

The height should ideally be as close or lower than the vehicle towing it. A typical off road 4x4 vehicle has a height around 2000mm, and when loaded up with roof accessories such as a rooftop tent, the total height is closer to 2500mm.

Due to the tighter spaces in which vehicles travel within an off road environment, the caravan A-frame must allow adequate space for the tow vehicle to turn.

### SIZE CONSTRAINTS

#### **Interior space**

This caravan needs to accommodate standing inside. With this in mind, anthropometric data was looked at to set an interior height that would accommodate a majority of people.

Anthropometric data (Tilley, A. R., & Dreyfuss, H., 1993)

99 percentile man: 1920mm

90 percentile man: 1846mm

50 percentile man: 1755mm

Given that excessive height will hamper this vehicle's ability to transverse more difficult terrain, the minimum interior height is set based on a 90<sup>th</sup> percentile man, and given that men are statistically taller than women, this would accommodate at least 90% of the population.

Interior height: 1850mm

#### **Exterior size constraints**

As the Caravan is designed to incorporate satellite internet access technologies, this will enable remote work to be done far away from caravan parks and in locations that are more difficult to reach.

Considering this, off-road caravan dimensions were evaluated, and the constraints are set as per the figures below:

**Overall height: 2800mm** 

**Overall width: 2200mm** 

**Overall body length: 5200mm** 

#### **Functional requirements**

- Must be towable
- Must include a doorway to enter vehicle
- Includes sleeping space for 2 or more
- Includes 2 or more ergonomic workstations

#### **Objectives**

- Enables users to effectively expand locations in which remote work can effectively occur
- Suitable for renting out via peer-to-peer services
- Easy to operate and use for unfamiliar parties •

#### **Constraints**

Must fit to the following size constraints:

Less than 2200kg tare weight (unloaded)

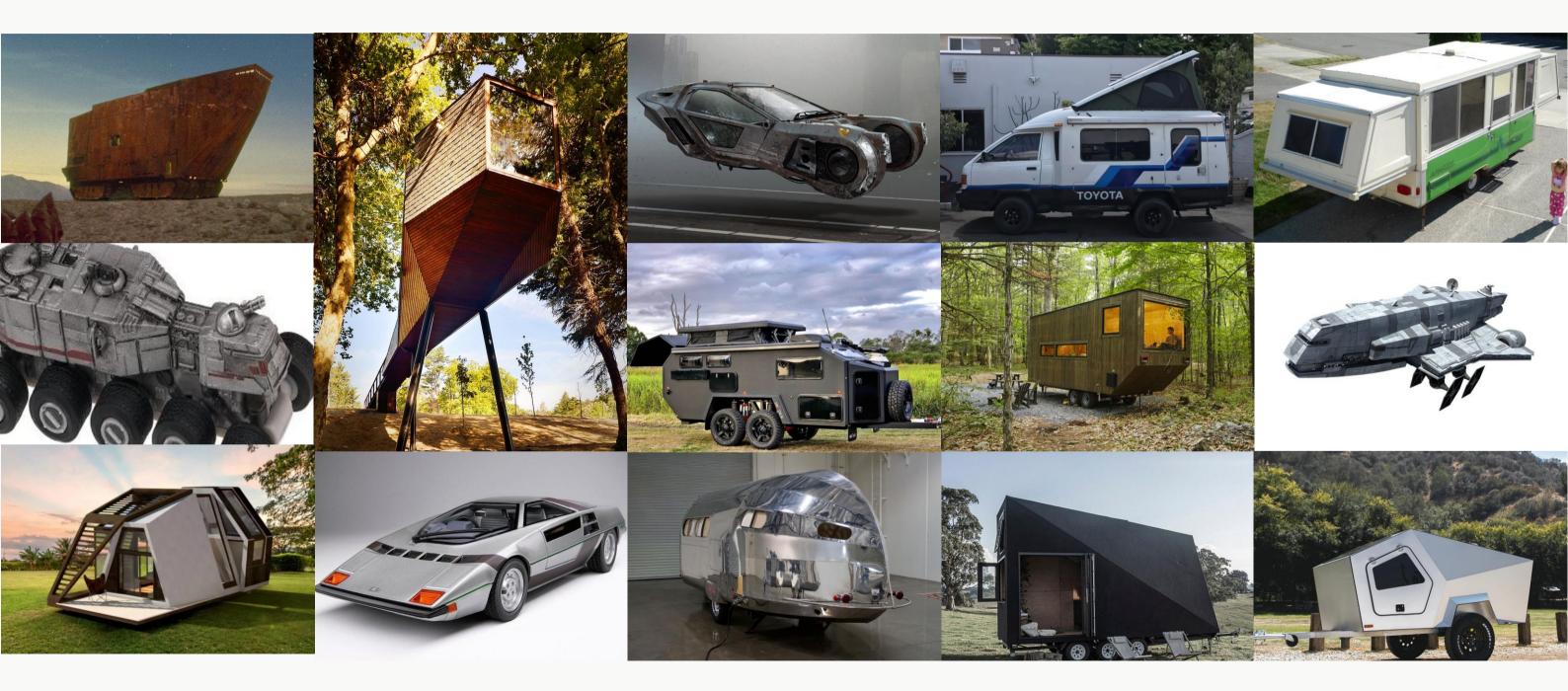
At least 80mm of suspension travel

At least 20deg departure angle

Doorway must be on passenger side of vehicle as a legal requirement.

## Exterior shape – mood board

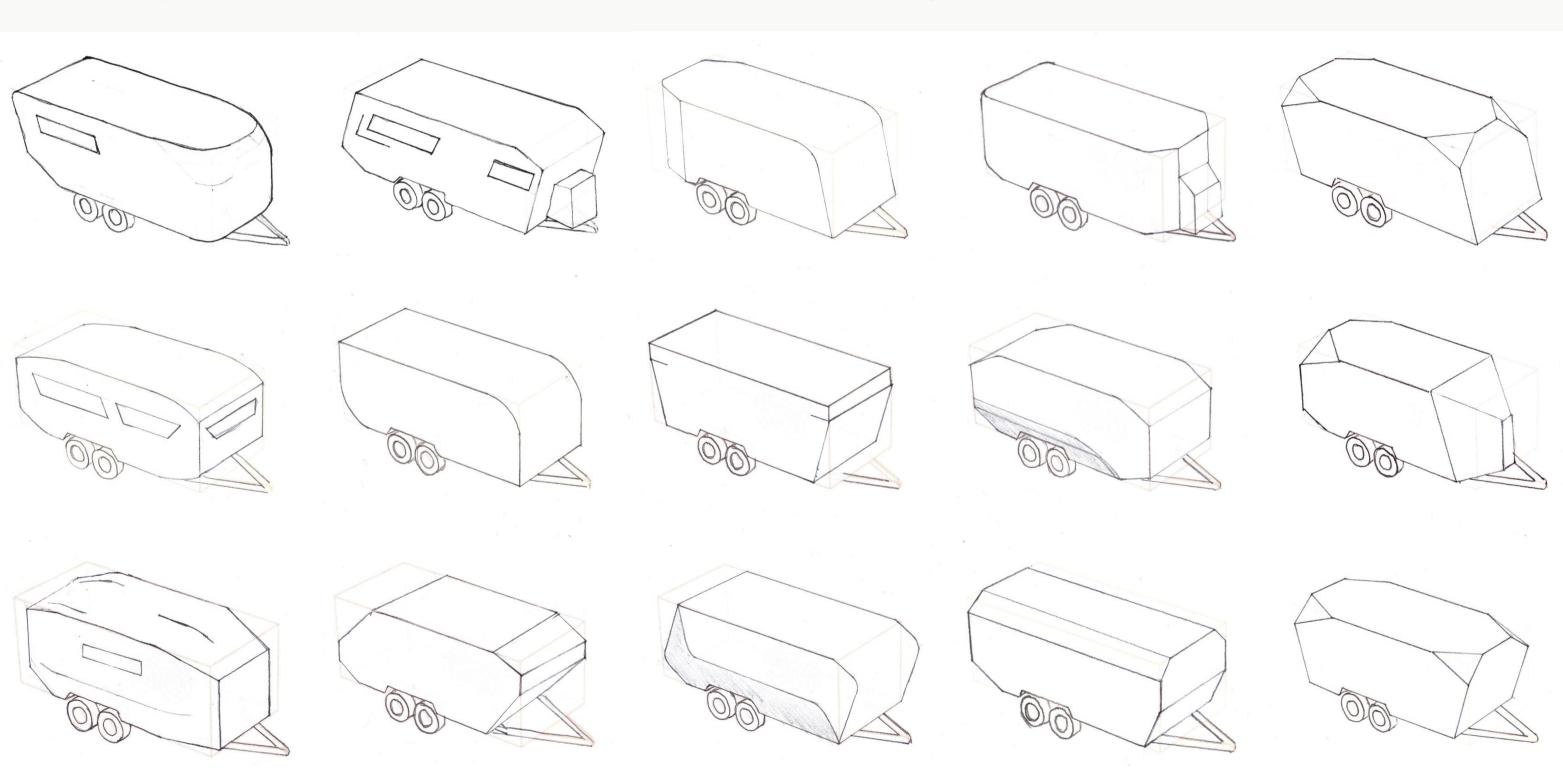
As this caravan would be used very differently from caravans currently on the market, the exterior shape would be important to visually distinguish its utility from current designs. Considering the Australian caravan manufacturing environment, the shape would also need to be easily manufacturable by smaller manufacturers.



# Outer shape ideation

An exterior box shape outlining exterior dimensions was used to guide the shape of the package, and different shapes were sketched.

A box shape of dimensions 2150H, 2400W and 5500L (18ft), which was later revised to be smaller and include only 1 axle.



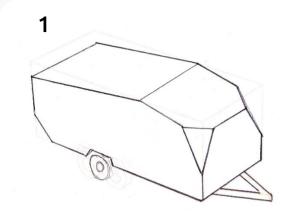
#### % Loss in volume compared to rectangular prism

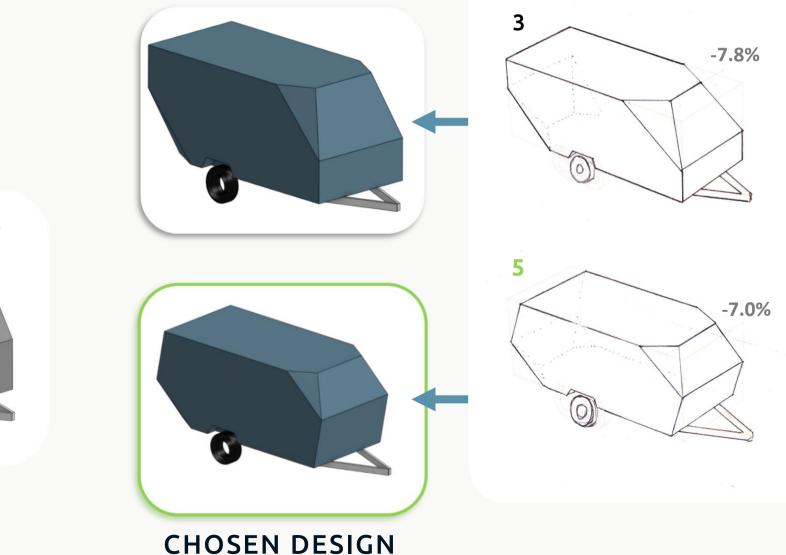
# Exterior selection options

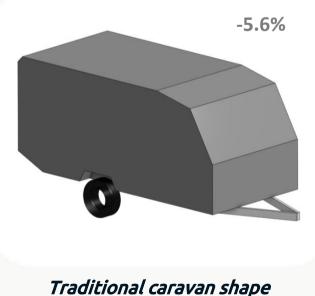
Narrowing the design options left the following 6 options. Referring back to the personas, no.3 and no.5 were chosen as they are more distinctive from current caravan designs, which would differentiate it to traditional products

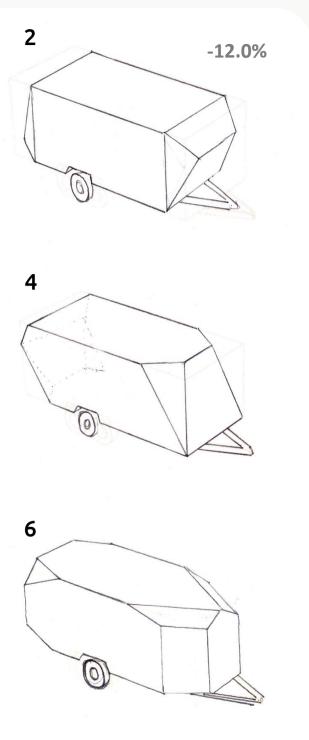
To analyse the space loss from the various shapes, some of these models were drawn into CAD. Compared to the shape of a traditional caravan, no3 and no6 did not lose more than 2.2% of the volume.

No5 results in a more usable interior space, as the roof does not encroach as much into headroom. As well as including more interior volume, it was the chosen exterior shape.









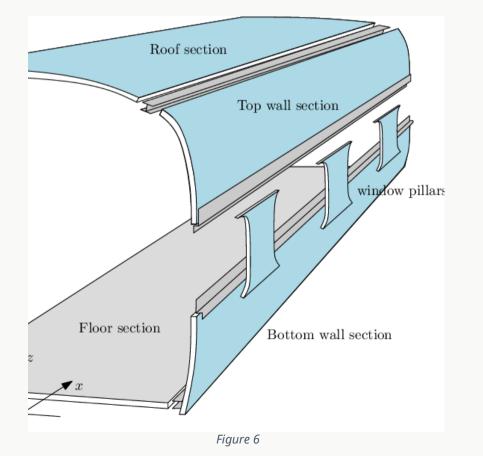
# Exterior – Composite panels

Fiberglass/polyurethane foam composite panel is currently used extensively to manufacture the shells of most modern trains and truck bodies. Due to its excellent thermal insulation properties, relative toughness and light-weight construction, it is also an excellent material for use in a caravan.

Superior insulation properties means that the caravan will be more suitable for use in a wider range of climates and its light-weight nature means that either more payload can be carried or less powerful vehicles are able to tow it.

The fiberglass/polyurethane foam composite panel is able to "bend" using relief cuts, similar to how plywood can be bent using a similar technique (see Figure 5). This allows the side panels of this design to be one piece, increasing strength and reducing the assembly needed.

These panels would then be bonded to the chassis and the other panels, which is the same method in which modern trains and trucks are built with when using similar fiberglass/polyurethane foam composite panel.





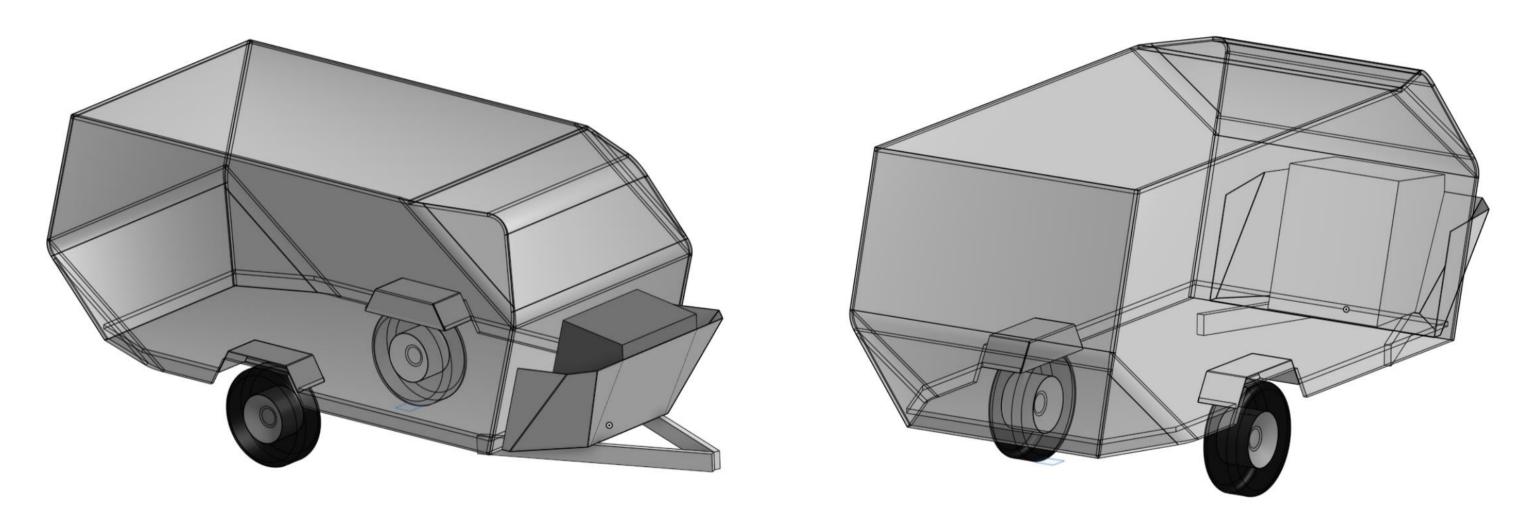


https://www.semanticscholar.org/paper/Light-weighting-Methodology-in-Rail-Vehicle-Design-Wennberg/5348b12579789b2fb9ab7fbb0fb0a9a2cf6d9c28/figure/0

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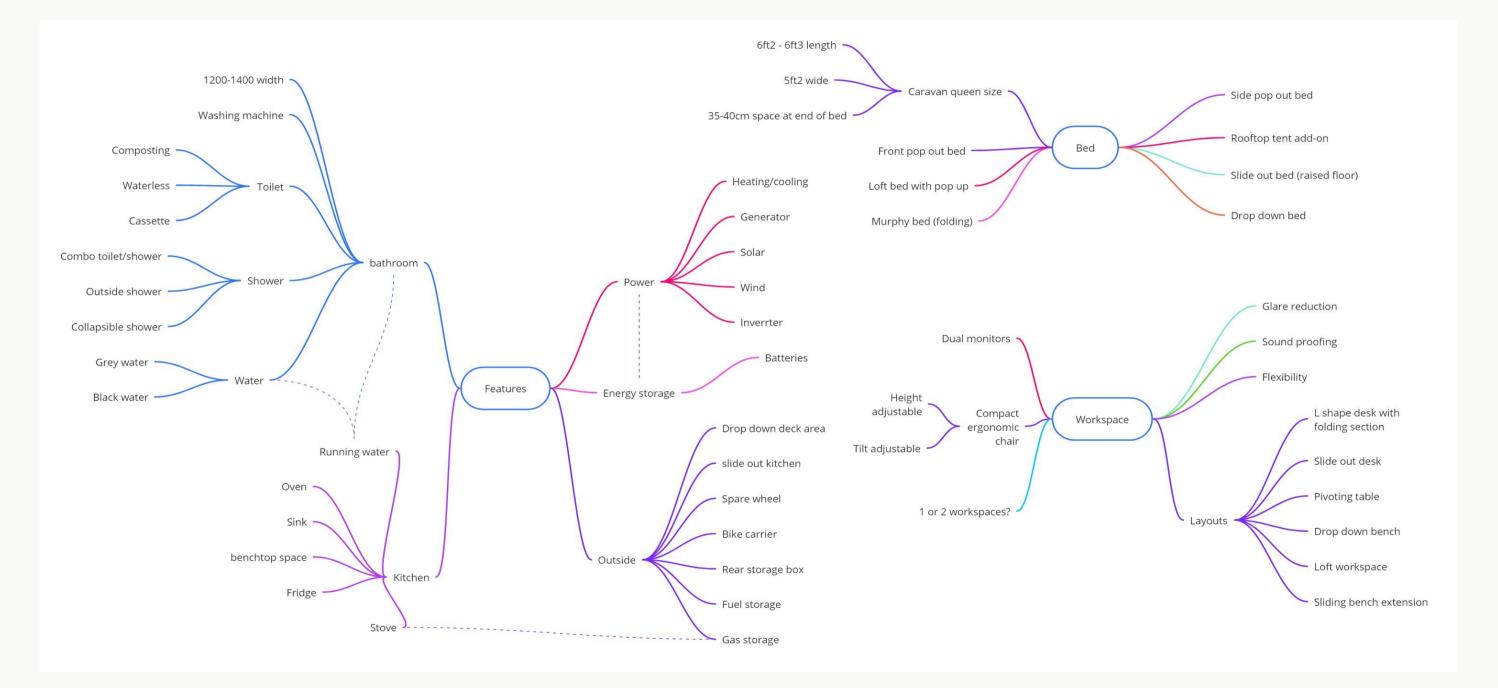
## CAD – Exterior panels

Sheet metal tools in Onshape were used to create the exterior panels. These can then be CNC cut from fiberglass/polyurethane foam composite panel. This sets the interior constraints and allows the interior layout to be visualised more accurately. As CNC machines are readily available and accessible for most smaller caravan manufacturers, this technique of manufacturing allows for an assembly process that is more straightforward, decreasing the reliance on skilled labour and opportunities for error, whilst also increasing precision.

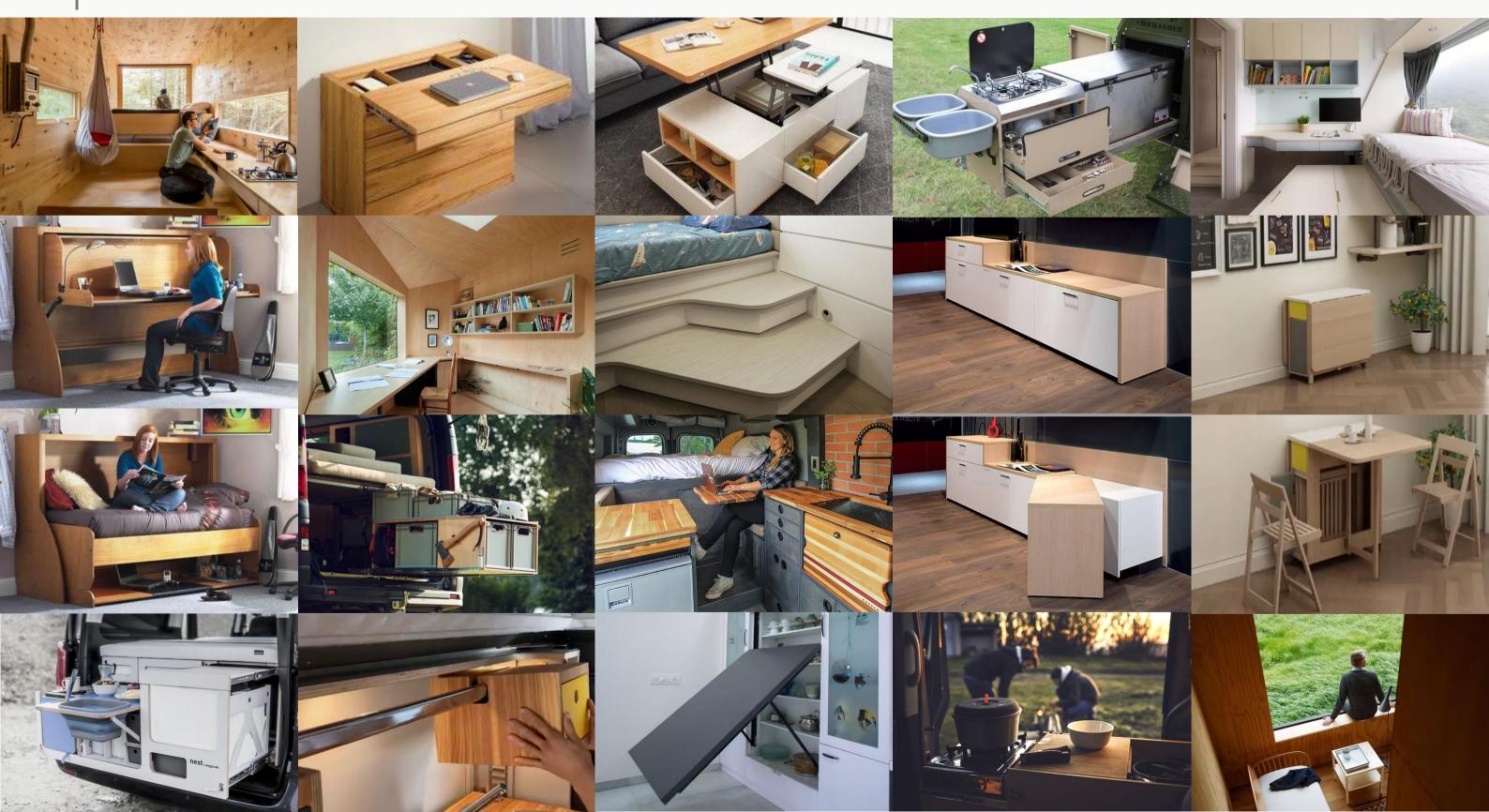


### Brainstorming

#### Feature, sleeping arrangement & workspace ideas

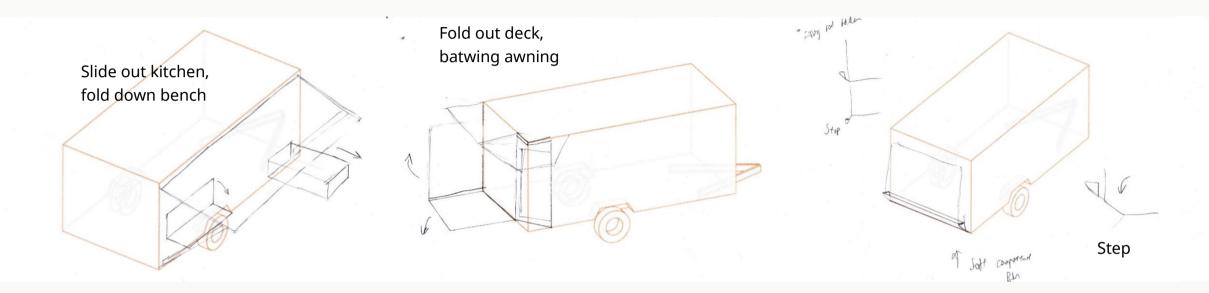


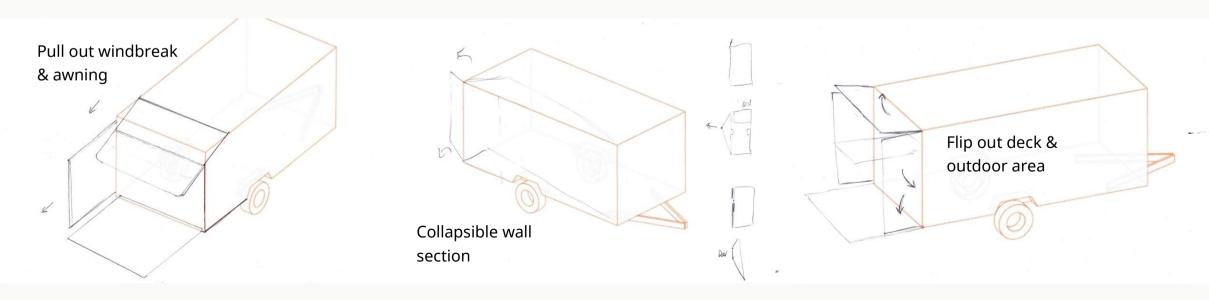
### Mood board – Use of small spaces

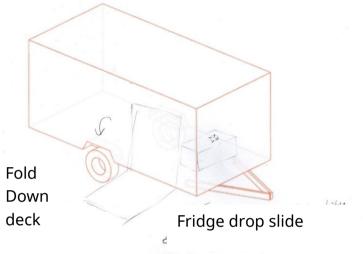


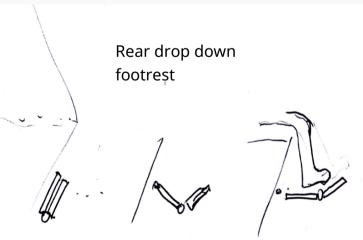
## Sketching – Exterior space solutions

Using an outline of a CAD body of the exterior dimensions, several space and storage utilisation ideas were sketched.

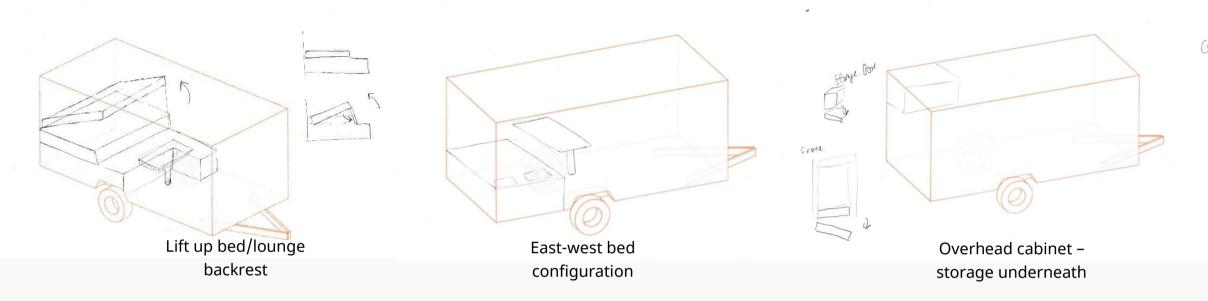


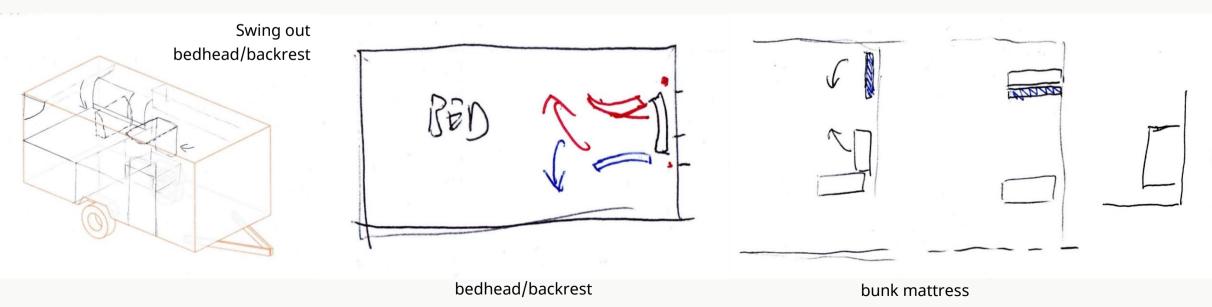






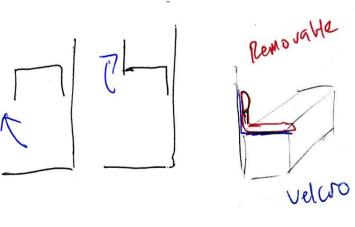
## Sketching – Interior space & storage solutions





Modular storage boxes Couves vogf Roy aprilant mills Modular storage

boxes



Movable backrests

# Sketching – layouts

1:25 blank floorplans were printed on A4, and different layouts were sketched to scale, to gain an understanding of how the space could be used, and different elements arranged. Consideration was made to avoid placing the bathroom above a wheel well as it would result in insufficient height for a shower.

#### #1

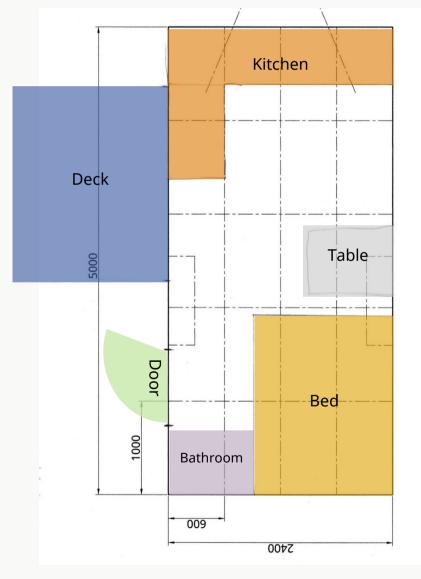
The rear door in option 1 results in narrow walkway areas , however the deck being on the passenger side as well results in this being suitable to bring to traditional caravan parks.



door and deck.

#### #3

Bench depth may not be usable, non-existent dining area due to one sided table in rear cnr.





#1

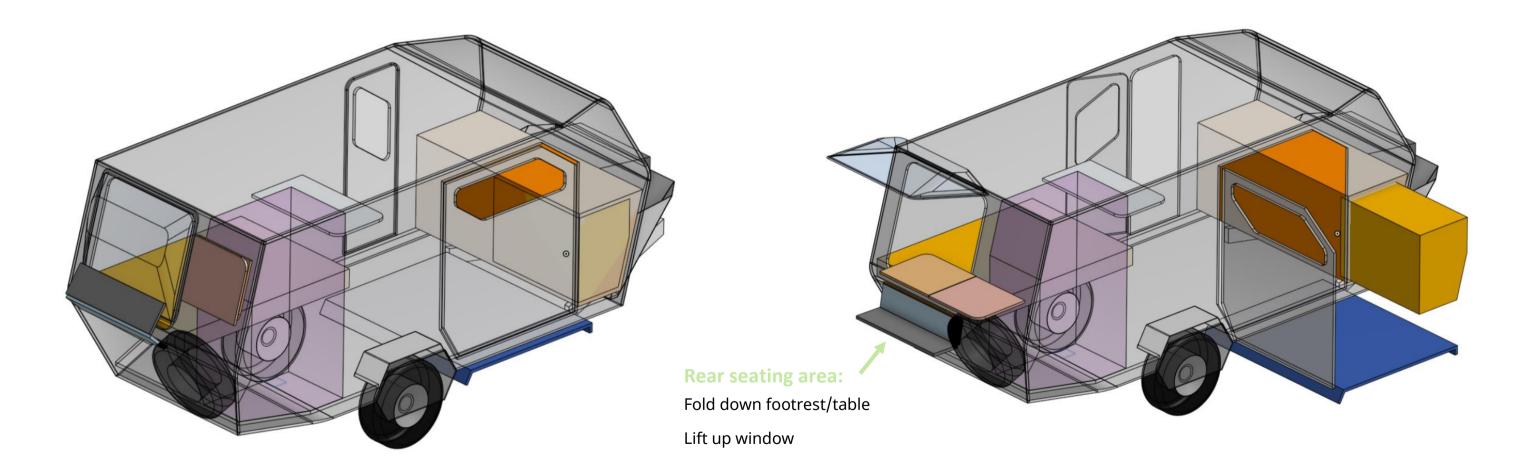
#2

#### Very open feeling front section – lots of natural light from

# CAD – visualising space in 3D

Referring back to the design criteria & personas, #2 was chosen as the most suitable iteration.

To refining the layout further, the various spaces were put into 3D, so that it could be visualised how these spaces interact as a whole.



Bathroom – toilet/shower

# Methods of Testing,

# **Evaluation & Validation**



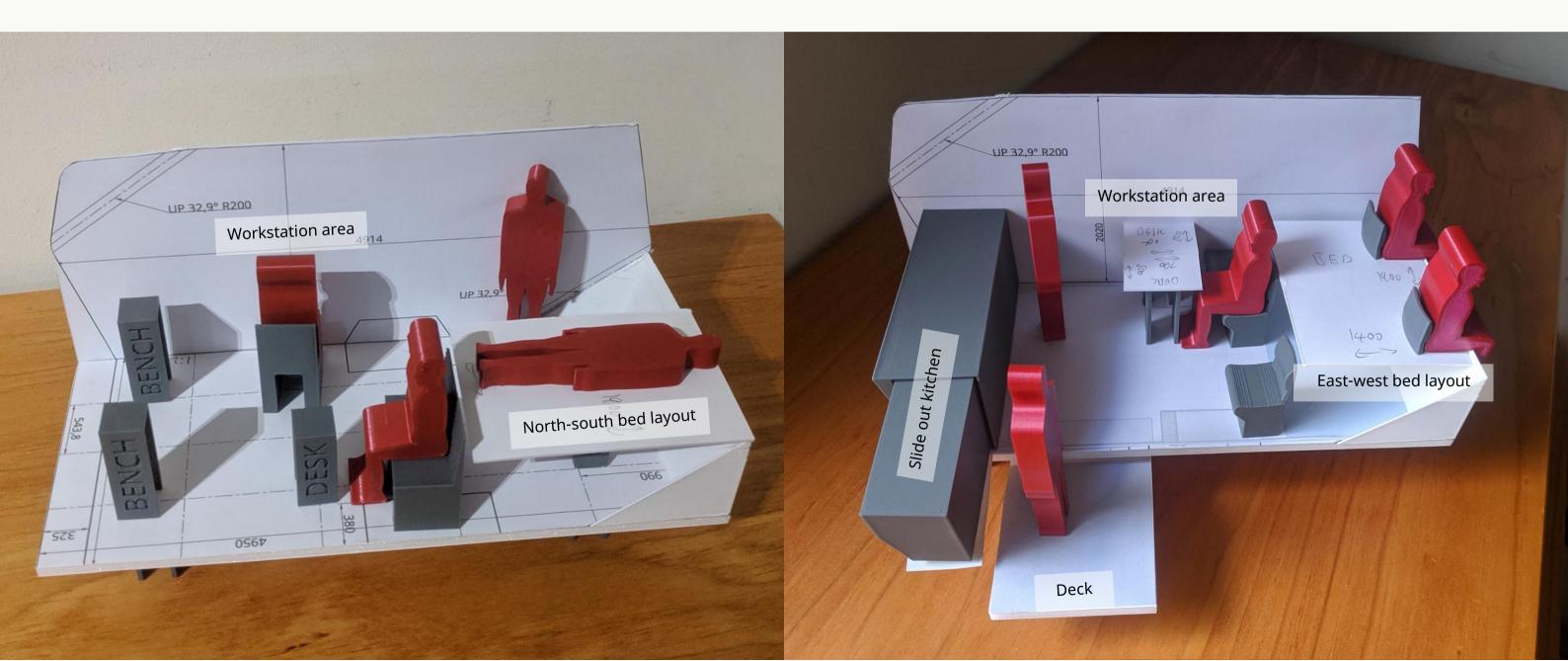
# Scale Prototyping

A 1:20 scale model of different elements in the design was produced using the initial CAD model.

Scale and labelled blocks were 3D printed to represent the following elements, with the heights based of ergonomic guidelines.

- Floor (floor of vehicle @ 760mm from ground)
- Bed (top of bed @ 780mm from floor)
- Desk (700mm based off ergonomic working guidelines)
- Bench (900mm based on Australian standards for kitchen benches)
- Chair/seating (420mm Australian guidelines)

To gain an accurate sense for the scale and size of what it would feel like in such a space, simplified standing and sitting person models were produced based off a 50<sup>th</sup> percentile male.



# Space validation

To understand the use of space within a small living space, existing caravans were analysed. This was done in conjunction with the scale prototyping to validate the usefulness and ergonomics of the dimensions in the various areas.

See appendix B for measurements.

The height of myself would also need to be considered, with my height of 1750mm matching closely with a 50<sup>th</sup> percentile male (1755mm).

#### Outcomes:

Refinement of space dimensions for: toilet & shower, lounge & seating, table space, bed clearance & walkway space.



*Figure 10 measuring head clearance space* 

Figure 9 Analysing table space

Figure 8 Measuring shower space

# **Design Evaluation**

After referencing back to the personas and how the target user would use the interior and exterior spaces, the following changes will be implemented:

#### **Entry door**

Removal of smaller entry door, large door for deck opening used as main door and swapped to passenger side. This was done to increase wall space and free up more space inside the vehicle.

#### Bed

Bed rotated to east west configuration (body facing width wise) to use less space lengthwise and allow rear bed seating area to extend full width. This also required the spare tyre to be relocated from the rear wall to underneath the rear floor.

#### **Rear bed workstations**

Current design of fold out footrests difficult to use as they need to be folded down before the rear lift-up window can be raised. This will be changed so that it can be folded up after the rear lift-up window is raised, to ensure ease of use.

#### **Front window**

A front window was added in the kitchen area to increase natural light when cooking or preparing food. This was later removed based on expert advice as it is extremely susceptible to damage from rocks during travel.

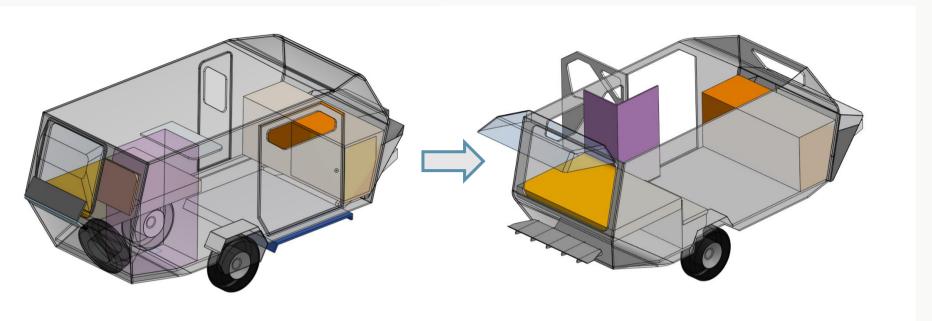
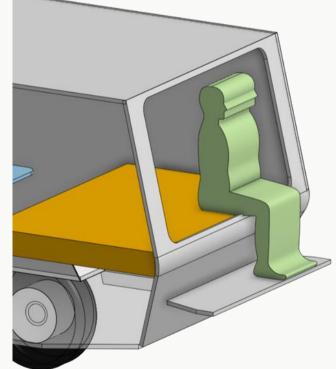


Figure 12 Preliminary design



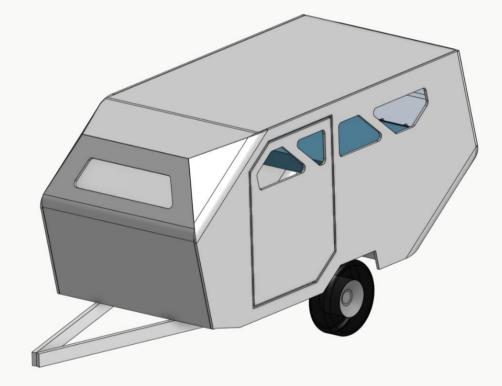


Figure 14 Rear workstation

Figure 11 Refined design

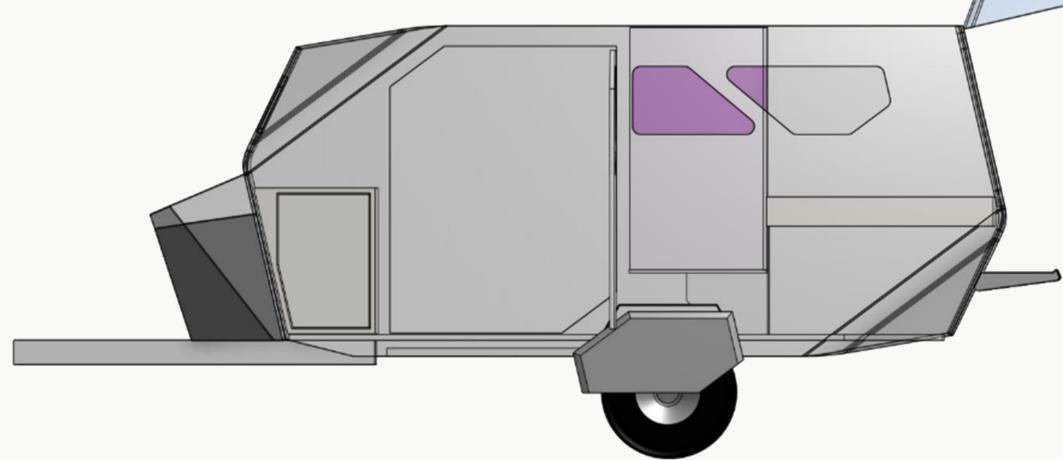
Figure 13 Exterior development

#### Shower

Shower space taken out of the inside, replaced with outdoor fold out shower tent. This is due to the unusable space it occupies and possible introduction of mould inside the living space. Based on survey results, the importance of having a shower was low, but as this vehicle is designed to be used in a free camping usage scenario, the 1 week stays this is designed for will mean that access to shower facilities will be essential. Hotter weather generally sees the need for more frequent showers so moving it outside does not see major usability drawbacks.

#### **Exterior size**

As an area inside does not need to be allocated for a shower and the bed switched to an east-west configuration, the body of the vehicle was further shortened to 4725mm (from 5m) There are many advantages to reducing overall size, such as: decreased weight & turning circle as well as increased departure angle and manoeuvrability.





# **Ergonomic considerations**

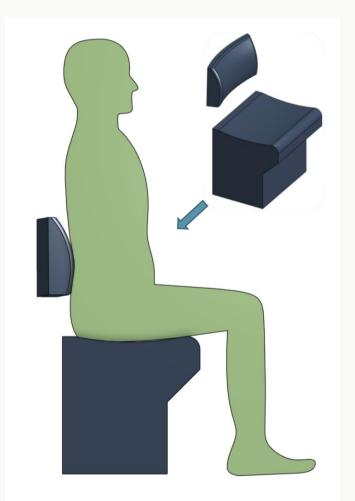
Ergonomic standards such as the National Occupational Health and Safety Commission's ergonomic principles guidelines as well as Australian standards for kitchen heights were referenced in setting table heights and dimensions.

#### Non-adjustable chair considerations

Seat depth: 380-480mm

Seat width at least 450mm

Seat height 420mm



- Centre of lumbar support area between 190mm to 220mm above seat
- Lumbar support area vertical convexity approx. 250mm radius
- Backrest width at least 360mm •
- Backrest angle between 100 and 105deg •

Rounded front edge of seat to avoid pressure on the underside of the thighs.

Based on these considerations, an ergonomic chair base and lumbar support non-adjustable CAD model was created (see Figure 17)

#### **Office desk design**

Desk top surface height between 680-720mm

Adequate clearance for legs under the desktop and sufficient space to comfortably stretch legs

Depth at least 600mm

Desk width at least 1000mm

Rounded edges of all corners of the front edge of desk top

A flat smooth surface so that the keyboard and mouse can be used on the same level

Scalloped desks that contain a cut-out illustrated Figure 16 provide more opportunities for forearm support, more

| - |  |
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straight edge desktop with cut out

acceptable reach zones and better work postures when using multiple screens.

When using laptop computers for significant periods, it is recommended that full sized keyboards and mice are used, and components such as laptop stands be used (Worksafe QLD, 2012).





Figure 16 Examples of scalloped desktop (2012) by Worksafe QLD

Figure 18 Table space in a typical caravan

## Lumbar support design ideas

To ensure proper ergonomic support for longer sitting periods in the various workspaces of the vehicle, lumber support is necessary. As there are 2 main workspace areas inside the caravan, these lumbar support sections would need to be easily deployed at those locations.

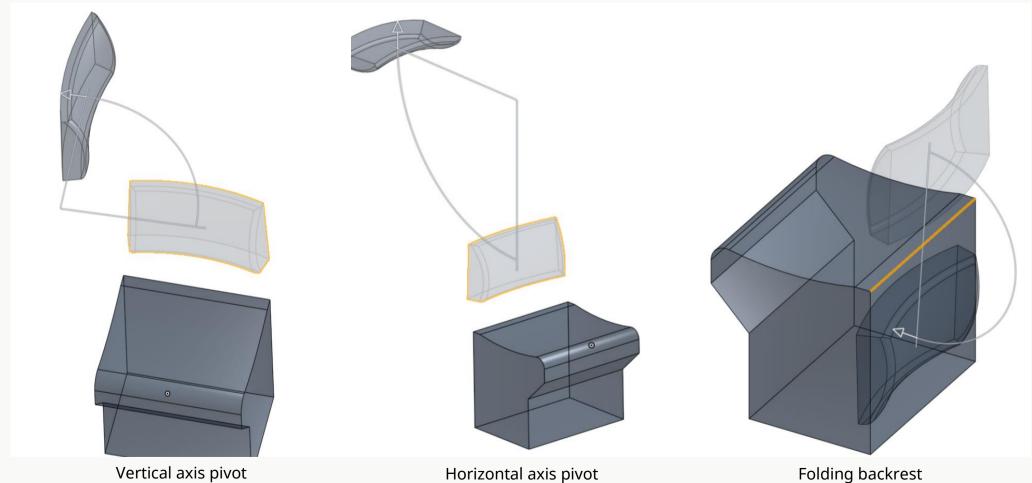
The bed area cannot feature a fixed backrest as it is around the same area as the middle of the bed, this is where a vertical or horizontal axis pivot would be required.

The following diagrams illustrate the methods in which this could be deployed:

Using a vertical axis pivot would also mean that this could become the bedhead.

The horizontal axis pivot would result in more length head to toe on the bed but will be a potential head hazard as the bed area does not have an excess of height.

The backrest section could be attached to different areas of the vehicle using hook and loop (Velcro), increasing flexibility whilst reducing weight.



Vertical axis pivot

# **Feature Considerations**

Features and appliances for current commercially available caravans & off grid van conversions were compared and analysed. Specifications were set based on being sufficient for 1 week off grid whilst accommodating remote work. These features and appliances were set based on research as well as consultation with industry experts.

### WATER

Water storage is a typical amount that would last 2 adults 1 full week, with shower usage every 1-2 days. Electrical usage has been calculated based on expected usage, for full calculations, refer to appendix C.

Multiple containers for water storage are essential so that there is redundancy in the case of damage, and to reduce substantial weight transfer whilst driving. As water storage is one of the heavier items, it is critical that it is stored as low as possible as well as central to the axles to improve driving dynamics.

Water: 168L minimum (12L per person, per day)



### HEATING/COOLING

Cooling will be omitted for a variety of reasons:

- Polyurethane foam/fiberglass composite has excellent thermal insulation properties
- Aircon on roof adds extra height to vehicle, aircon on side wall reduces interior space
- Aircon system typically weighs ~40kg and is in a high location (bad for weight distribution)
- Very high power usage requires more batteries -\$\$\$



Figure 20 Caravan Air conditioner (2020) by Caravans Plus

2x 9kg gas cylinder holders (gas is still much more energy efficient than batteries, good for heating & cooking)

#### Gas (LPG) energy density =

7500Wh/kg (including bottle weight - 9kg gas bottle)

#### Lithium-ion battery current energy density =

100-265Wh/kg

Hot water system for cooking and showers

### **ELECTRICAL**

Inverter – 1500W

Provides 240V power to charge laptops or other devices.



Lithium batteries – 300A



#### **Battery management system (BMS)**



Figure 19 Typical Caravan fresh water tank (2020) by One stop caravan shop

Figure 21 Redarc 1500W 12V pure sine wave inverter (2020) by Redarc





*Figure 22 Lithium battery (2021) enerdrive B-tec* 

Figure 23 Batteryplus battery management system with solar regulator (2021) by **RMPRO** 

#### Solar panels 400-500W total



Figure 24 150W 12V mono solar panel (2019) by Arizon

#### **Breakaway**

Brakes caravan in case of detachment, legal requirement

#### **DC-DC charger**

to charge batteries when driving

#### **Reverse camera**

assist in reversing caravan

### **EXTERIOR**

**Outdoor shower tent – fold out** 



Figure 25 shower awning (2021) by BCF

#### Awning – at least 2m shade length



#### Satellite internet dish



Figure 27 Starlink satellite dish (2020) by SpaceX

#### Windows

integrated flyscreens & blinds

#### Ventilation fan/rangehood

Allows the generation of positive pressure to reduce dust when travelling

Increased ventilation to keep cool

Could be used as rangehood to reduce cooking smells



Figure 28 Maxxfan Deluxe with rain dome (2021) by Outback Equipment

### **OTHER** Toilet

Composting toilets do not require emptying for 2-3 months, liquids are able to be emptied anywhere, separating liquids and solids reduces smell.

#### **Stovetop**

2 burner stove

#### Fridge 60-90L storage, dual zone

### Heater

Figure 26 Caravan awning (2021) by Caravan RV Camping

Figure 29 Gas powered caravan heater (2020) by Truma





Figure 30 Engel 75L dual zone fridge/freezer (2021) by Snowys



# Cost estimation

The cost to build such a caravan was estimated.

| Item                         | Description                                    | QTY | Cost per<br>item | Total cost  | Item                        | Description  | QTY | Cost per<br>item | Total cost     |
|------------------------------|--|-----|------------------|-------------|-----------------------------|--|-----|------------------|----------------|
| Appliances                   |  |     |                  |             | Panels                      |  |     |                  | ,              |
| Ventilation /rangehood fan   | Maxxair fan deluxe                             | 1   | \$450.00         | \$450.00    | Panel pack                  | 29mm panels - side walls, roof, front & rear walls | 1   | \$7,500.00       | \$7,500.00     |
| Fridge                       | Engel MT-V80FC Combi Fridge Freezer 75L        | 1   | \$1,919.00       | \$1,919.00  | Flooring                    | 34mm floor panel                                   | 1   | \$1,000.00       | \$1,000.00     |
| Hot water                    | Hot water unit with ~20L capacity              | 1   | \$400.00         | \$400.00    |                             |  |     |                  |                |
| Stove                        | 2 burner stove                                 | 1   | \$250.00         | \$250.00    | Plumbing                    |  |     |                  |                |
| Heater                       | Gas heater - Truma Varioheat                   | 1   | \$1,900.00       | \$1,900.00  | Kitchen sink                |  | 1   | \$150.00         | \$150.00       |
|                              |  |     |                  |             | Taps                        |  | 1   | \$50.00          | \$50.00        |
| Cabinetry                    |  |     |                  |             | Toilet                      | Natures head composting                            | 1   | \$1,590.00       | \$1,590.00     |
| Rear lounge                  |  | 1   | \$300.00         | \$300.00    | Shower                      |  | 1   | \$400.00         | \$400.00       |
| Side lounge                  |  | 1   | \$500.00         | \$500.00    | Water pump                  |  | 1   | \$135.00         | \$135.00       |
| Flip bunk bed                |  | 1   | \$800.00         | \$800.00    | Misc pipes & fittings etc.  |  | 1   | \$200.00         | \$200.00       |
| Slide out kitchen            |  | 1   | \$750.00         | \$750.00    |                             |  |     |                  |                |
| Kitchen cabinetry            |  | 1   | \$1,500.00       | \$1,500.00  | Exterior                    |  |     |                  |                |
| Bed supports & under storage |  | 1   | \$1,000.00       | \$1,000.00  | Roof hatches                |  | 3   | \$300.00         | \$900.00       |
|                              |  |     |                  |             | Windows                     |  | 2   | \$400.00         | \$800.00       |
| Chassis & attachments        |  |     |                  |             | Rear large hatch            |  | 1   | \$1,600.00       | \$1,600.00     |
| Chassis                      | 150x50x2.5 RHS main sections, galvinised steel | 1   | \$10,000.00      | \$10,000.00 | Fold down footrest          |  | 1   | \$750.00         | \$750.00       |
| Suspension                   | Assymetrical link                              | 1   | \$6,000.00       | \$6,000.00  | Door hardware               |  | 1   | \$500.00         | \$500.00       |
| Jockey wheel                 | 250mm Al-KO jockey wheel                       | 1   | \$144.00         | \$144.00    | Wheel cover/recovery boards |  | 2   | \$600.00         | \$1,200.00     |
| Slide out deck               |  | 1   | \$4,000.00       | \$4,000.00  | Water filler                |  | 1   | \$50.00          | \$50.00        |
| Wheel wells                  |  | 2   | \$120.00         | \$240.00    | External shower             | Black External Shower Box - Watermarked            | 1   | \$100.00         | \$100.00       |
| Wheels & tyres               | incl spare                                     | 3   | \$250.00         | \$750.00    | Shower Awning               | Nomad shower tent awning with roof                 | 1   | \$280.00         | \$280.00       |
| Hitch                        | DO35 off road hitch                            | 1   | \$475.00         | \$475.00    | Main awning                 |  | 1   | \$900.00         | \$900.00       |
| Water tank - 36L             |  | 2   | \$60.00          | \$120.00    | Satelite internet           | Starllink base cost                                | 1   | \$809.00         | \$809.00       |
| Water tank - 45L             |  | 2   | \$75.00          | \$150.00    | Taillights                  |  | 1   | \$1,000.00       | \$1,000.00     |
| Water tank - 90L             |  | 1   | \$100.00         | \$100.00    | Wiring                      | Assorted electrical wiring                         | 1   | \$150.00         | \$150.00       |
| Front garage box             |  | 1   | \$1,000.00       | \$1,000.00  |                             |  |     |                  |                |
| Gas bottles                  | 9Kg gas bottle                                 | 2   | \$30.00          | \$60.00     | Electrical                  |  |     |                  |                |
|                              |  |     |                  |             | Inverter                    | REDARC 1500W 12V pure sine wave inverter           | 1   | \$1,178.00       | \$1,178.00     |
| Interior                     |  |     |                  |             | Battery management system   | INC solar regulator - BMPRO 35HA II                | 1   | \$965.00         | \$965.00       |
| Interior lighting            | LED strips & downlights                        | 1   | \$150.00         | \$150.00    | Lithium batteries           | Lithium lab 150AH battery LL12150P                 | 2   | ,<br>\$1,450.00  | \$2,900.00     |
| Mattress                     | Queen mattress                                 | 1   | \$500.00         | \$500.00    | Solar panels                | CAMEC 150W 12V SOLAR PANEL                         | 3   | \$360.00         | \$1,080.00     |
| E-track                      | 3m lengths                                     | 3   | \$39.00          | \$117.00    | DC-DC charger               | MiniBoost DC–DC Smart Battery Charger              | 1   | \$275.00         | \$275.00       |
| Rear workstation backrests   | Clip into e-track                              | 2   | \$300.00         | \$600.00    | Brakeaway                   | trailsafe breakaway                                | 1   | \$185.00         | \$185.00       |
| Ergonomic backrests          | with velcro                                    | 4   | \$100.00         | \$400.00    | Reverse camera              | Safetydave reversing camera                        | 1   | \$260.00         | \$260.00       |
| Storage crates               |  | 4   | \$40.00          | \$160.00    |                             |  |     |                  |                |
| Smoke detector               |  | 1   | \$30.00          | \$30.00     |                             |  |     | Grand Tota       | al \$61,702.00 |
| Carbon monoxide detector     |  | 1   | \$30.00          | \$30.00     |                             |  |     |                  |                |

# **Design Outcomes**





### **Outcomes overview**

### SCALE MODEL

A 1:10 scale model will be produced to demonstrate the aesthetics and functionality of the product

3D printed chassis with workable suspension

3mm acrylic laser cut panels with removable roofRear hatch in clear acrylic & 3D printed frame3D printed furniture components – slide out kitchen etc

Velcro rear lumbar support sections

Lagun mount table mounts 2x at rear, 2x at lounge, 1x at LH wall

### VIDEO

As I was making a detailed scale model, it was decided that I would produce a stop motion video. An initial rough storyboard was produced to outline an overview of elements that could be included in the video (see appendix E).

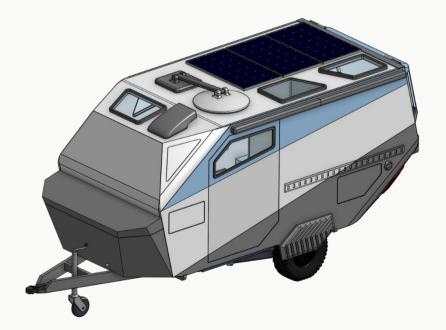
To reduce complexity and make this feasible to do in a short time, non-posable low poly characters would be used, as well as basic props.

Filming inside would reduce weather and light variability, which is especially critical when shooting stop motion.

A 3D printed camera dolly is used for sweeping shots so that a smooth movement can be produced.

### RENDER

Rendered in-context hero shots produced using Key shot.





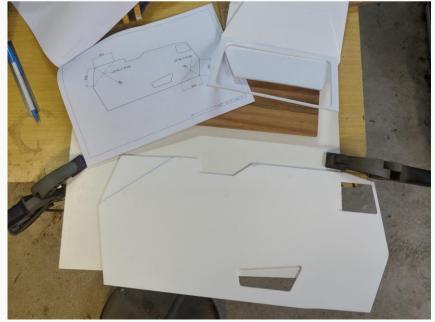


# Scale model build process

As the walls were made using CAD sheet metal tools, these were exported and used to laser cut 3mm white acrylic. Windows were cut out of 2mm clear acrylic.



Figure 33 Laser cut acrylic components Engineering drawings created in CAD used to mark the locations of bend lines.



*Figure 34 Engineering drawings used to mark bend lines* 

A 10mm slot was cut into a piece of chipboard and a heat gun used to form the acrylic into a bendable state.

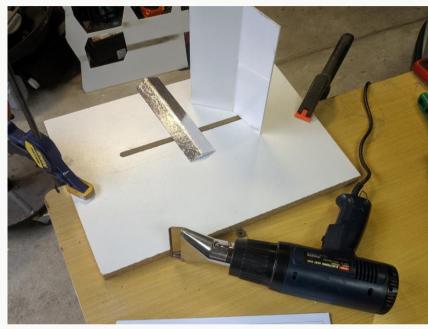


Figure 32 Acrylic bending setup Bend angle jigs were drawn in CAD. These were then printed in PETG and coated with foil tape for heat resistance.



Figure 35 Bend angle jig

Over 100 parts were printed in over 10 different colour filaments, totalling to 300-350 hours of print time and 4-5kg of filament used. Print files were tracked using excel.

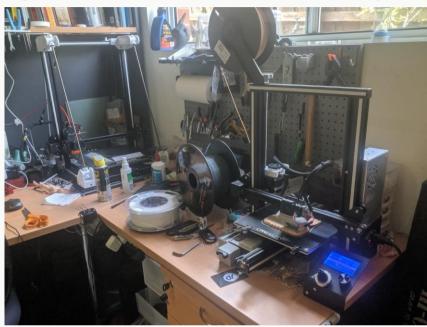


Figure 31 3D printer setup in my room The chassis was split into 3 sections to fit on the print bed. The middle section took 4h to print.

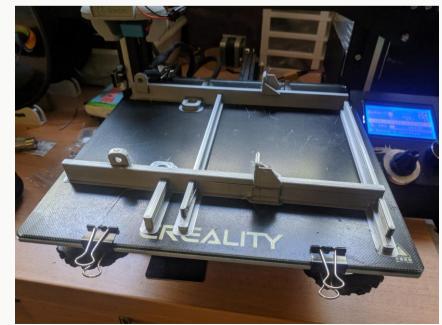


Figure 36 Middle Chassis part

Alignment holes were designed into the chassis sections so that 2.4mm aluminium welding rod could be used to add strength and help alignment of the pieces. Epoxy was used to glue the sections together.

The front wall is bonded to the kitchen. Aligning parts were designed in the chassis so that the side walls sit at the correct height.

As the bend angles weren't 100% accurate, there were gaps between some of the panel joins, most notably at the front top corners.



Figure 38 Assembled chassis



Figure 37 Front wall bonding





#### The kitchen benchtop is printed out of marble PLA

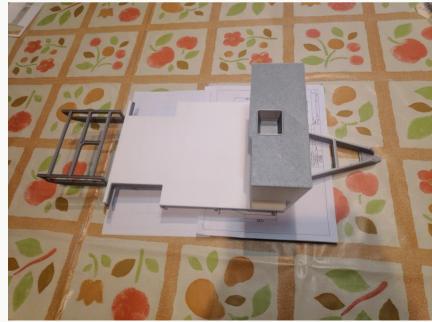


Figure 39 Floor & kitchen assembly

The rear wall is then bonded to the chassis and side walls.



Figure 40 Rear wall bonding

Figure 41 Wall assembly

#### Small cnr supports were printed and bonded using epoxy.

*Figure 42 Filing front cnr joins.* 

E-track sections glued to walls. Attachment sections included a magnet glued into the rectangular slot.

Rear swingout backrests use 2.4mm aluminium tig welding rod to allow rotational movement.



Figure 43 E-track sections & rear backrests

Bed and lounge cushions were upholstered using a fake leather vinyl. This was stapled into the plastic.



*Figure 45 E-track sections & rear backrests* 



Over 100 3d printed parts printed!!



Figure 44 Dining table converted to assembly area/mess zone

Vinyl graphics applied to the walls, the front top cnr filled with white silicone.



Figure 46 Graphics attached & front top cnr gap filled

were made.



#### Suspension parts drilled and taped.

Figure 47 Drilling & tapping 3D printed parts

#### Front suspension mounting points broke so steel brackets

Figure 48 Fitting suspension

Windows stuck to window frames and panels using PVA glue as it dries clear.



Figure 49 Windows & hatch fitting Main door fitted using hinged nylon RC hinges.

Rear hatch window attached using 2.4mm ally tig rod.



Figure 50 Rear hatch & side awning fitment 3D printed wheels and tyres. Rims painted using silver base coat and dusting of black to create a dark metallic grey.

video.





Figure 51 Door fitment



Figure 53 Windows & hatch fitting



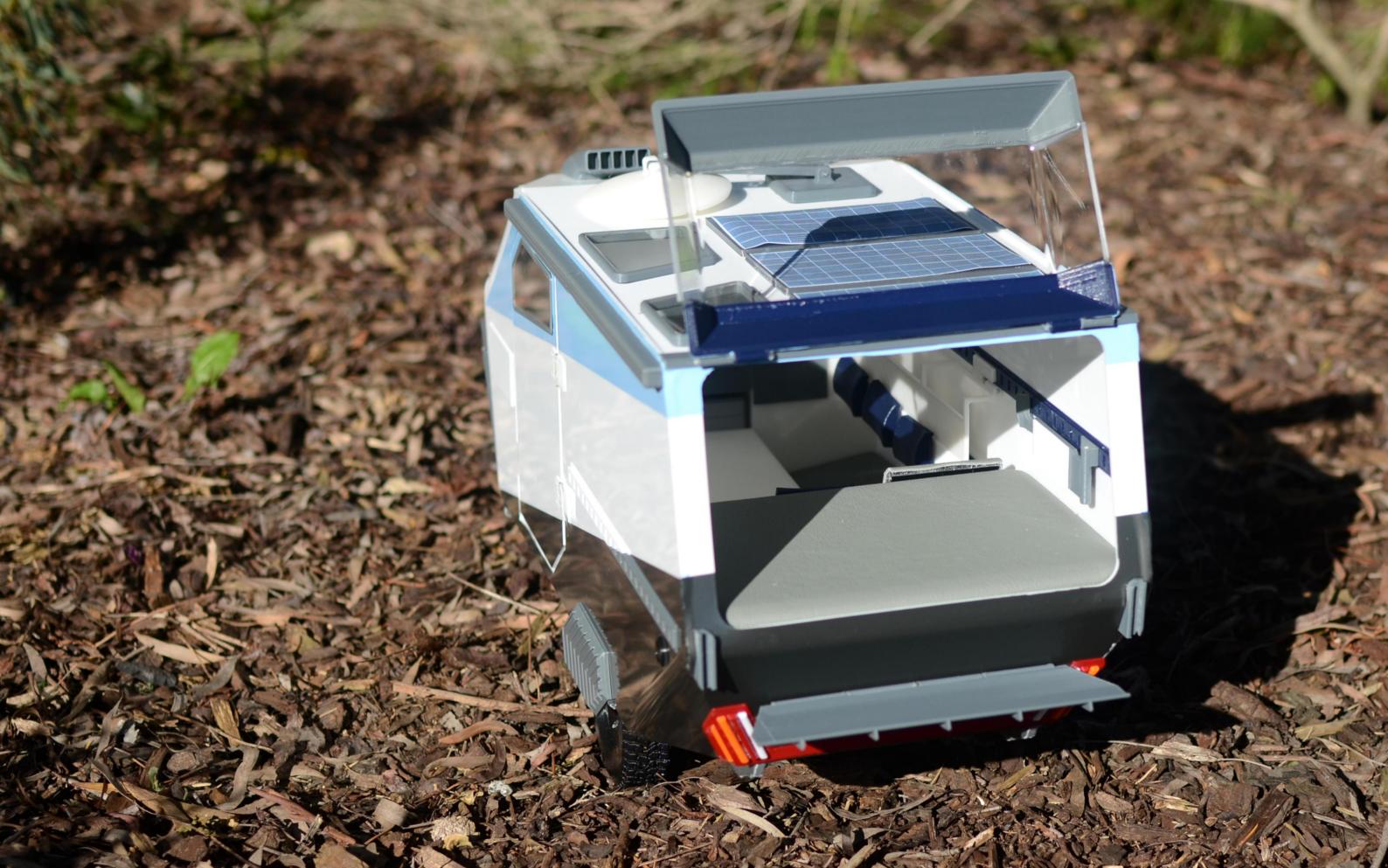
#### A pack of Low poly people in different poses was purchased from CG trader. To be used in stop motion

Figure 54 Printing of Low poly people

*Figure 52 Low poly people cast* 

## Scale model – Final result









## Video – Refined storyboard

#### Scene 1:

Sounds: electrical noise from dishwasher or washing machine, Minecraft villager sound before thought bubble

Set: inside, laptop & desk

Sitting inside, remote work on a computer, thought bubble pops up – person wishes they were outside in nature.



As the model was still under construction when developing this storyboard, the storyboard is shown with a matching view of CAD and how a low poly person will interact inside the scene.

#### Scene 2:

Sounds: birds chirping

Set: 1:10 vehicle prototype (open roof), low poly trees in background

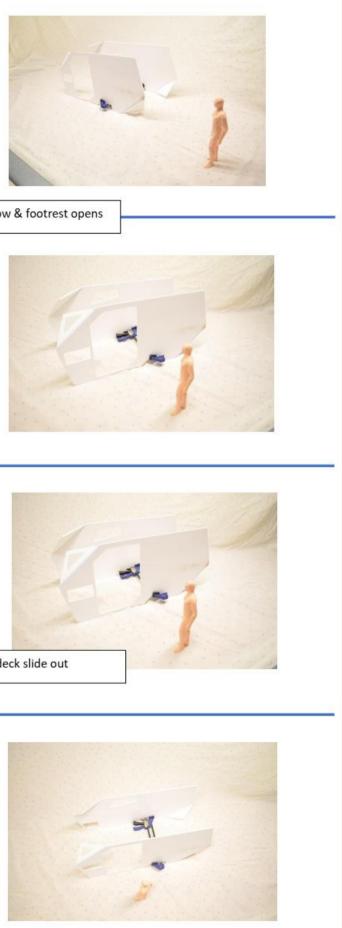
Deck opens, step comes out, person steps into vehicle, demonstration of different features

Features shown: Lounge work area, rear hatch work area, toilet, indoor & outdoor showers, outdoor area with awning, outdoor kitchen, campfire by the background.

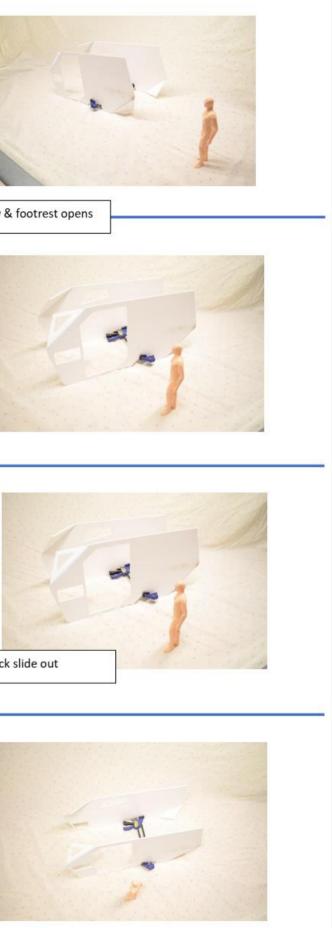
#### Scene 3

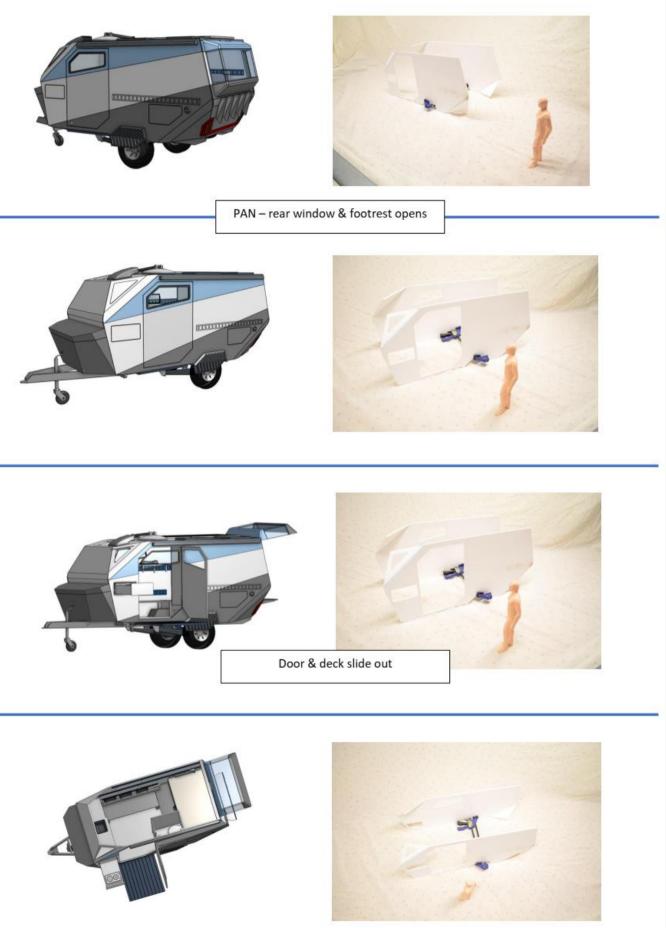
Rotating 1:10 prototype hero shot (with roof)

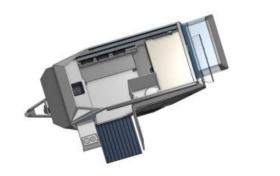


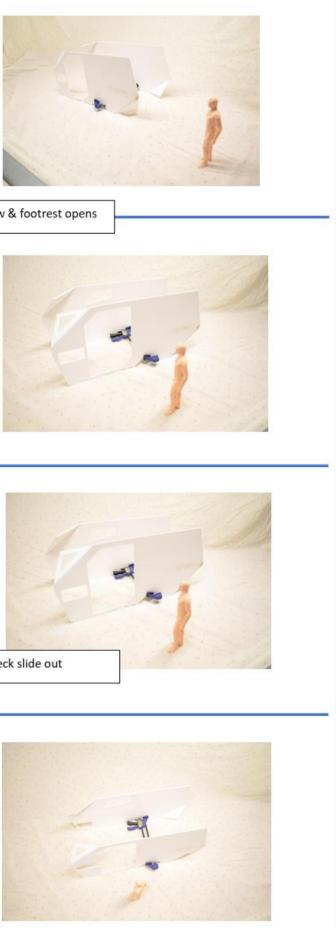






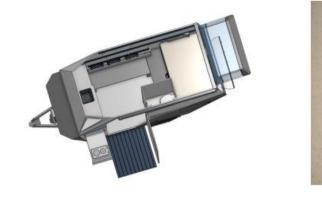


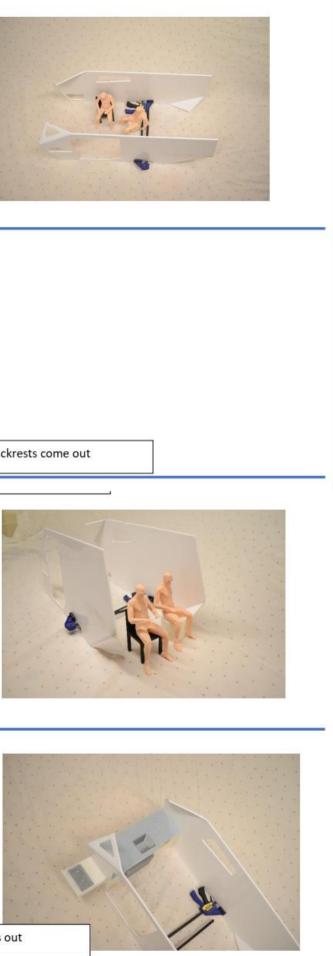




#### Scene 4

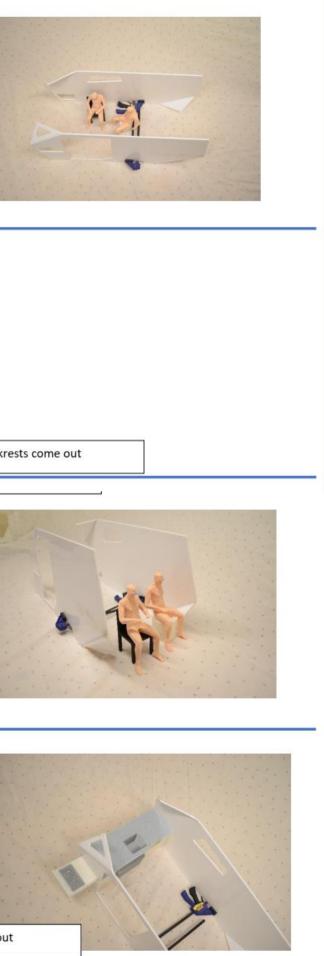
People inside demonstrating use of inside workstations







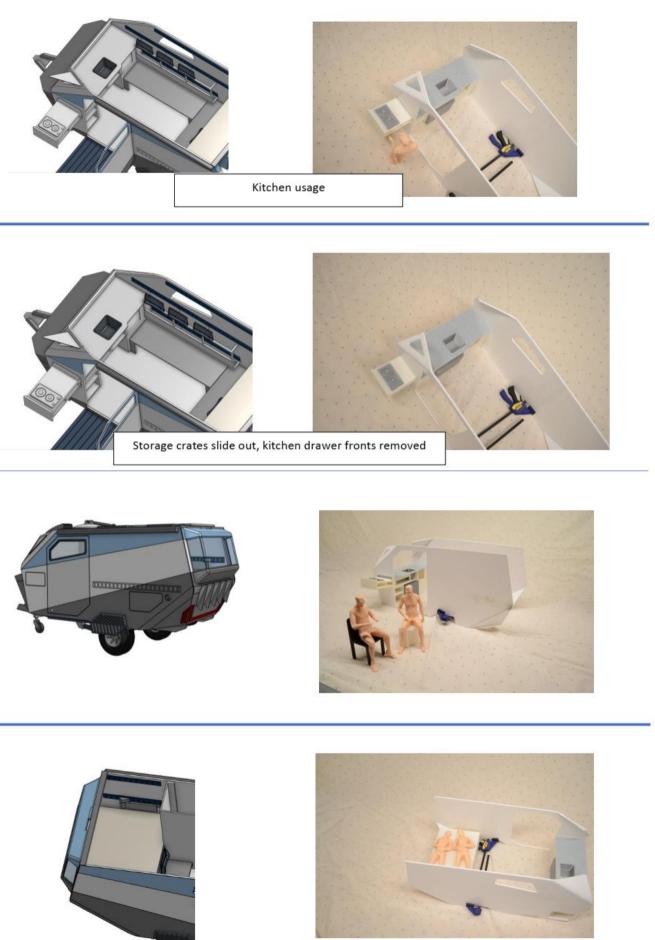


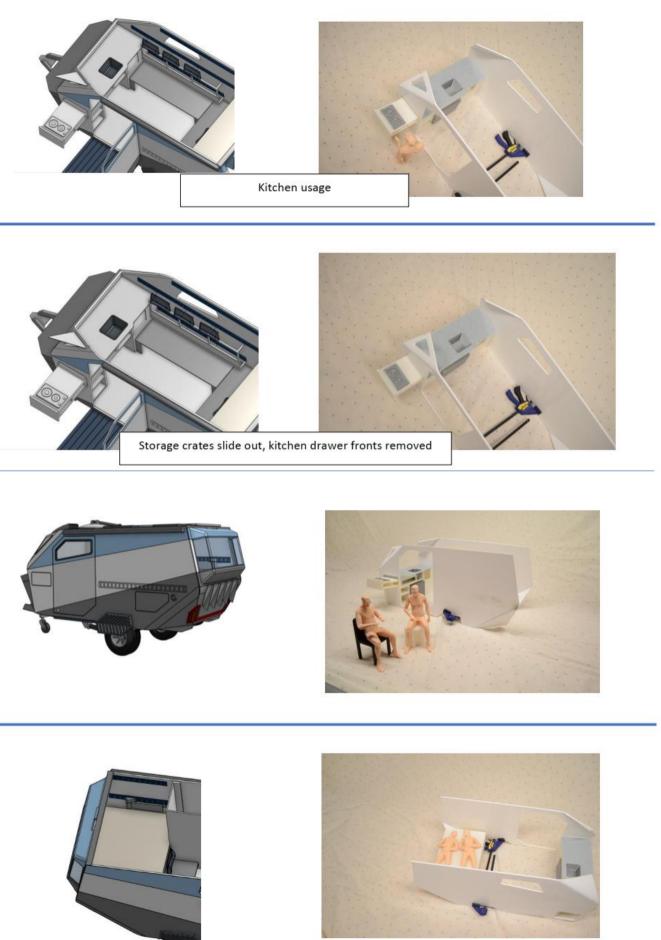




Scene 5 People demonstrating rear bed workstations

#### Scene 6 Kitchen usage demonstration





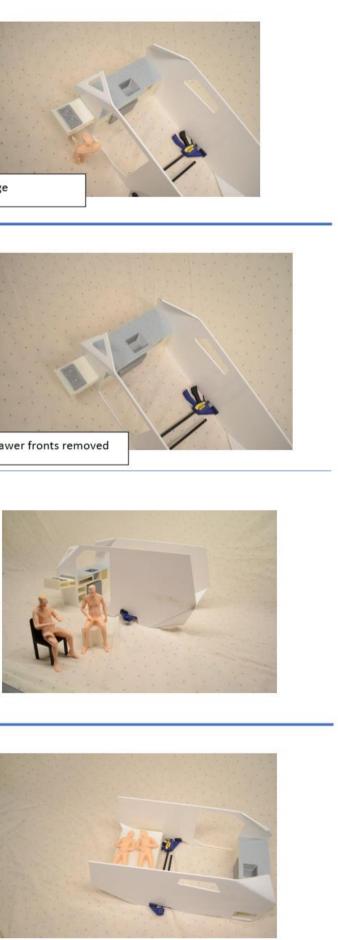
Scene 7 Relaxing in the evening by the campfire

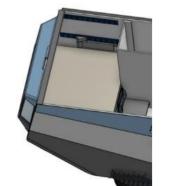
Scene 8

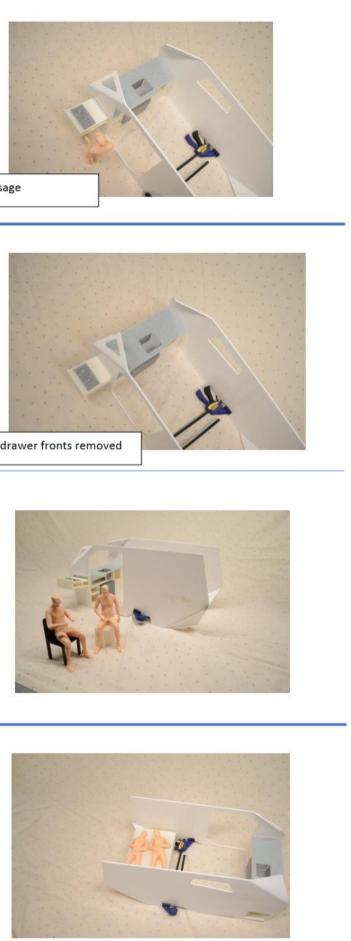
Sleeping

Fade out









### Video – Set & props



Figure 60 Cast & crew

Figure 59 Props



Figure 57 Sowing old t shirt as folding chair material

Figure 56 Finished folding chair

Figure 58 Yum Yum Pasta sauce (chopped 3D printer fillament)

Figure 55 Low poly trees and filming setup

### Video – equipment & setup

Dragonframe software was used to capture the stop motion footage. An older Nikon D5100 was used with the standard 18-55mm kit lens in most scenes, except for the off-road scene, where a 40mm macro lens was used.

A 3D printed camera dolly was used for sweeping shots. Overall, roughly 1000 frames were taken.

Video was exported out at 8 frames/second.

The standing characters could for the most part stand up without assistance, but blu-tack was used when they couldn't and also for other items.



Figure 61 Final scene filming setup

# nomadA





## Final specifications

### **OVERALL DIMENSIONS:**

#### Length: 4750mm

Width: 2100mm

Max height: 2873mm

Internal height: 1887mm

Weight: ~2200kg tare

#### Plumbing

Front tank: 90L

Side wing tanks: 36L x2

Central wing tanks: 45L x2

Total fresh water storage: 207L

Total grey water storage: 45L

Hot water system

12V water pump

Internal shower

#### **Electrical**

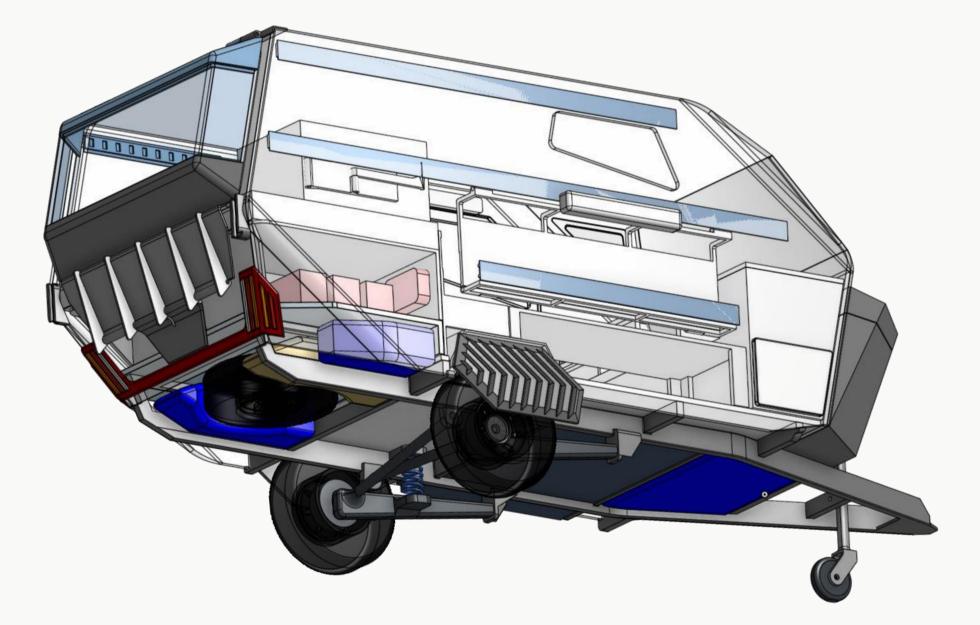
1500W inverter 300A lithium battery capacity 420W solar Reverse camera Maxxfan ventilation fan Starlink satellite internet dish

#### Kitchen

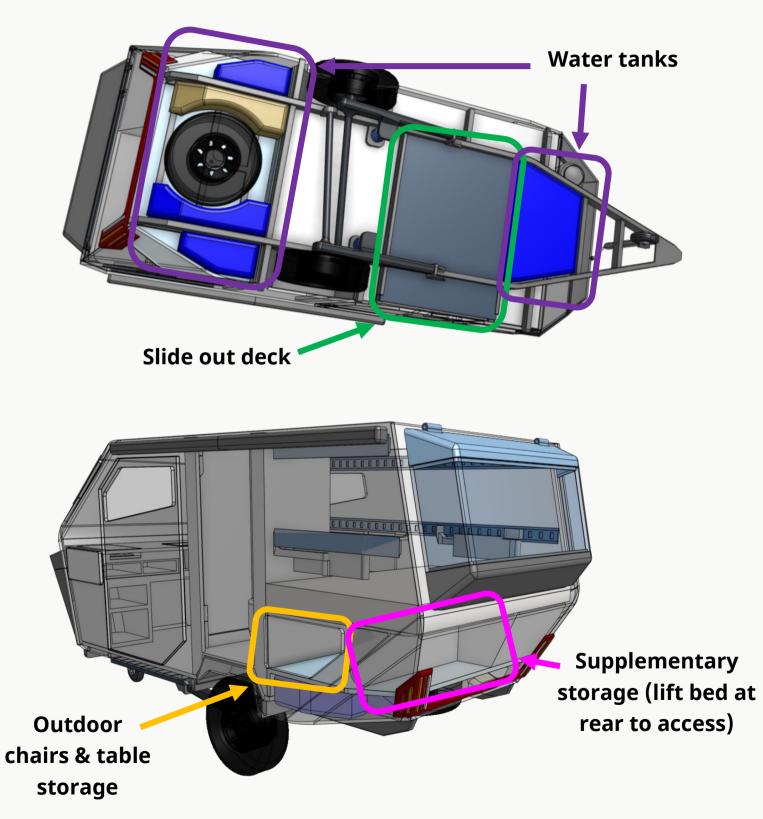
75L dual zone fridge Dual burner gas stove

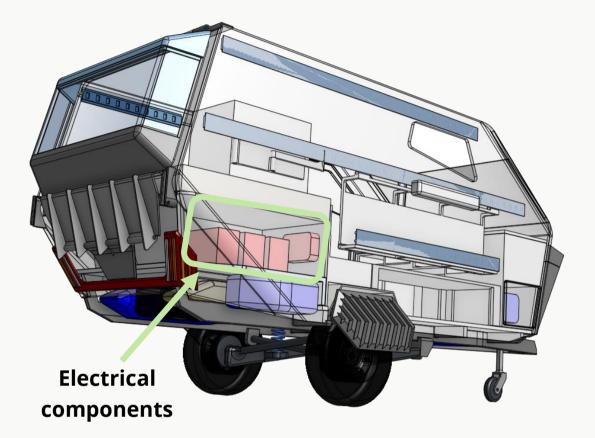
#### Other

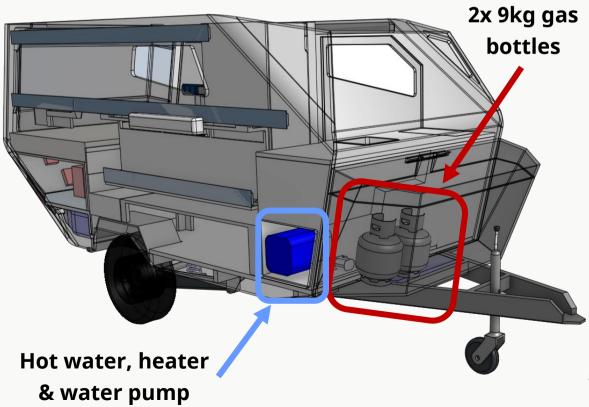
Composting toilet DO35 off road hitch External shower box Shower tent/awning 3m main awning

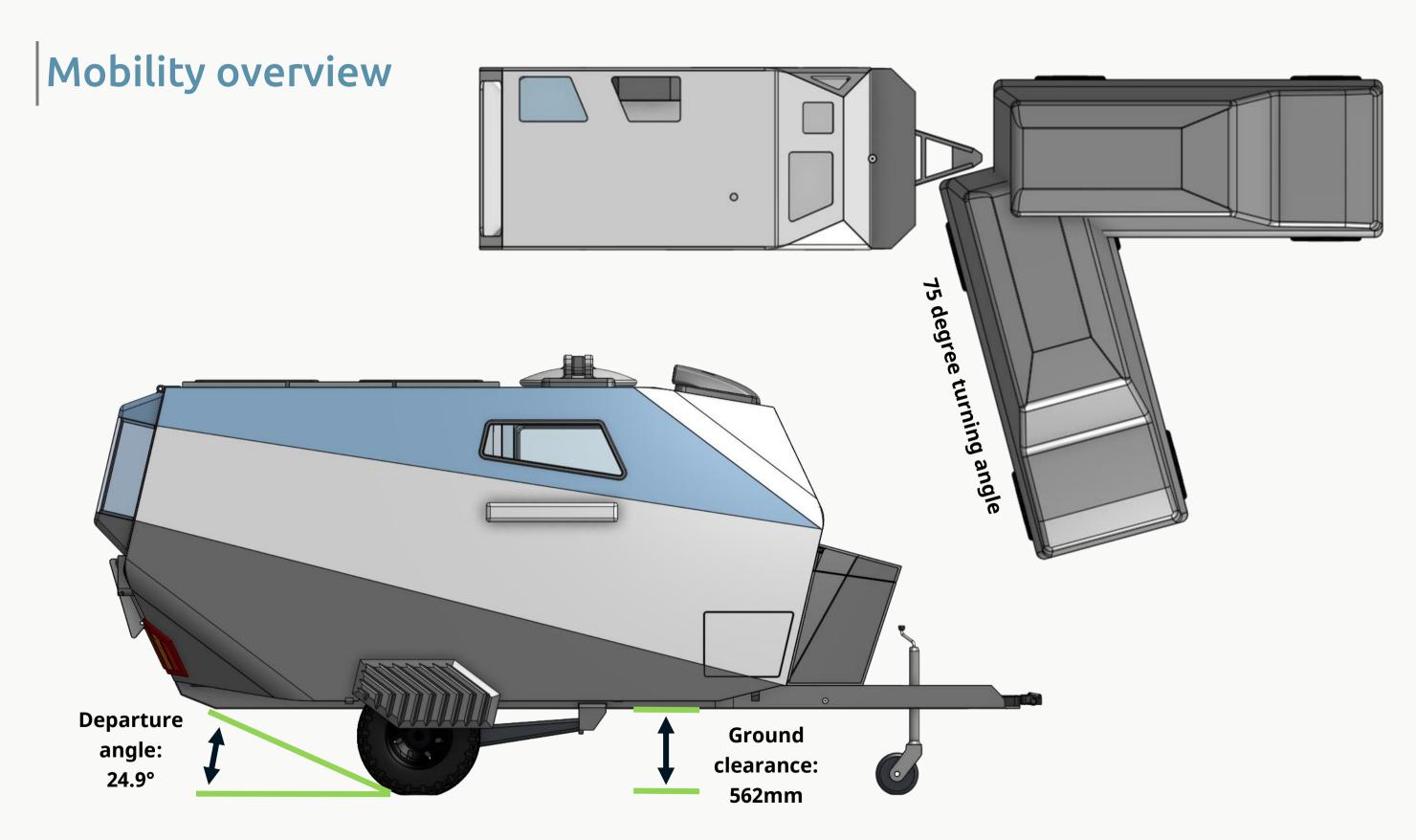


### Storage overview









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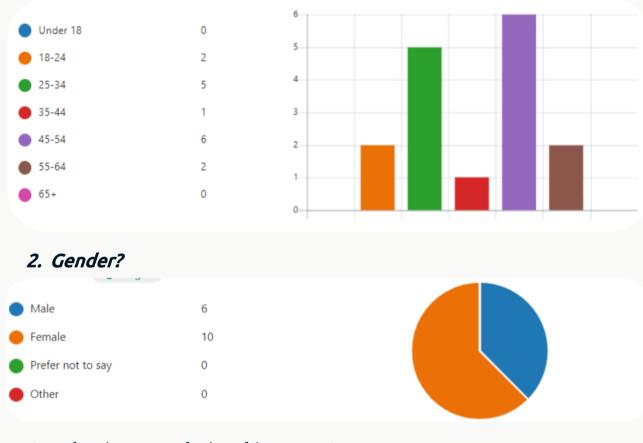
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## Appendix

### A. FULL SURVEY RESULTS

1. How old are you?



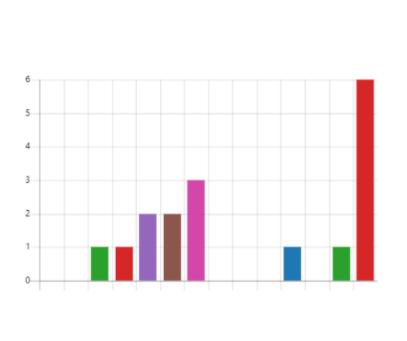
#### 3. What is your relationship status?

| <ul> <li>Married</li> </ul> | 8 |  |
|-----------------------------|---|--|
| ingle                       | 2 |  |
| Committed relationship      | 6 |  |
| Other                       | 0 |  |



#### 4. What is the primary industry do you work in?

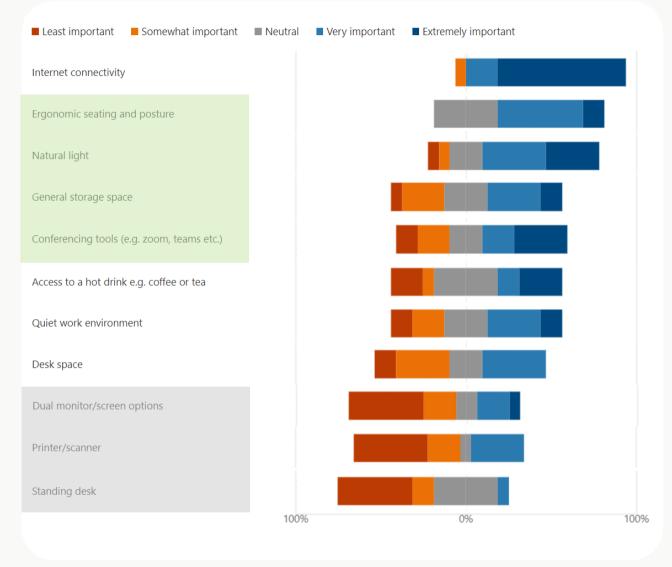




#### Other industries:

Government: 2 Environment: 1 Graphic Design: 1 Community services: 1 Property: 1





#### 5. How much do you value the following when working remotely?

- Dual monitor/screen options
- Printer/scanner

#### Standing desk

#### 6. What percentage of work can be done with only computer/phone access?



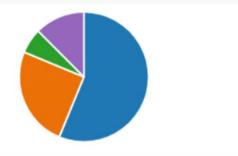
#### 7. What is your ideal trip length when going on a nature based holiday (e.g.: camping, caravanning, adventure activities etc.)?



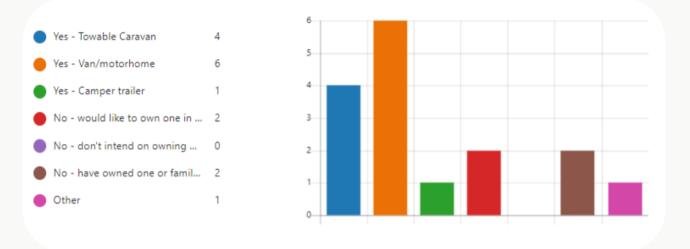
The results of this survey indicate the importance the following factors within a remote working environment

- Ergonomic seating and posture
- Natural light
- General storage space
- Use of conferencing tools

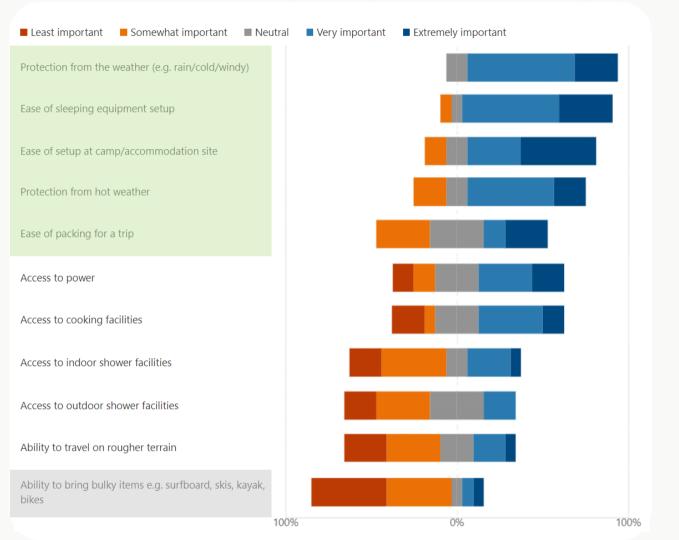
The following factors were found to be of low value and importance within a remote working environment:



#### 8. Do you currently own any kind of Recreational vehicle?



#### 9. When on a nature based trip, how important are the following attributes



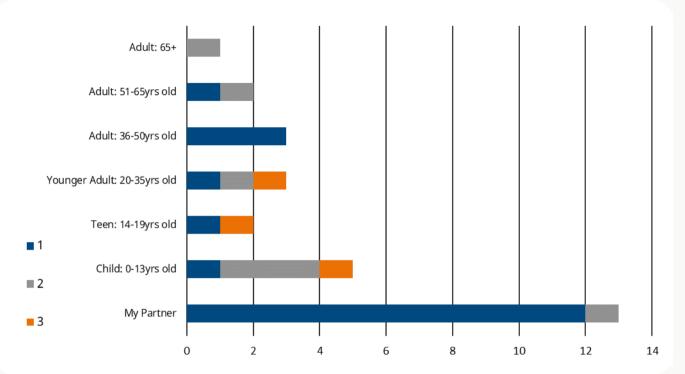
The results of this survey indicate the importance the following factors when on a naturebased trip:

- Protection from weather rain/cold/wind/heat
- Ease of sleeping equipment setup •
- Ease of camp/accommodation site setup •
- Ease of packing for a trip •

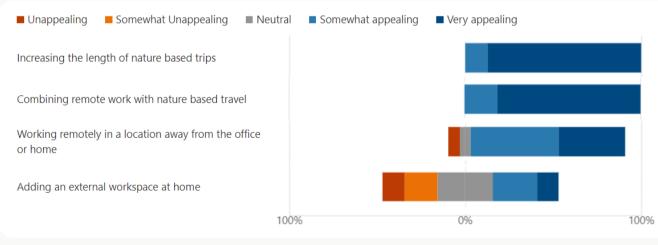
The following factors were found to be of low value and importance when on a naturebased trip:

Ability to bring bulky items e.g., surfboard, skis, kayak, bikes

#### If you were going on a nature-based trip that included some 10. remote work, other than yourself, how many friends and family would you like to be staying with you?

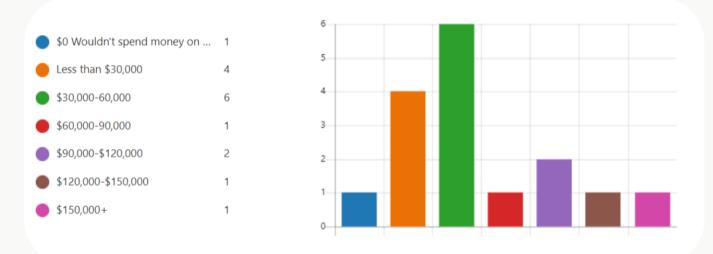


#### How appealing do you find the following scenarios? 11.



#### What vehicle/s do you own or have access to? *12.* Small Car/SUV - e.g. Toyota co... 1 Medium Car/SUV - e.g. Toyota... 4 Large Car - e.g. Holden comm... 2 Large SUV/Ute - e.g. Toyota La... 10

#### How much would you be happy to spend on a vehicle/caravan that *13*. allows you to facilitate remote work alongside nature-based travel?



#### 14. How would a caravan/vehicle that incorporates remote working facilities make it more likely for you to go on nature-based trips?

"To have internal shower and toilet and off grid power (solar)"

"Internet access in remote areas Storage for work stuff"

"I plan to do van life full time and continue my current office-based job but modify it to allow me to work remotely"

"In the emerging working from home climate I think if I was able to work remotely I myself would be extremely likely to go on a nature based trip."

"I plan to do van life full time and continue my current office-based job but modify it to allow me to work remotely"



"COVID travel restrictions means this isn't happening. Also need to install solar/second battery system up"

"It is a necessity if I'm going for longer trips without it, they are just no work short holidays"

"Would love to see more motorhomes and caravans with built-in office spaces for both inside and outside. We are living and working full-time on the road and really, we just need more shelter and better office spaces. Otherwise, it is an easy lifestyle and works well for us!"

### **B. CABINETRY MEASUREMENTS**

| Kitchen                  |         |                  |              |
|--------------------------|---------|------------------|--------------|
|                          | Aus std | Aus std<br>range | Kokoda range |
| Kickboard height         | 150     | 100-200          | 0            |
| Kickboard depth          | 50      |                  | 0            |
| Benchtop height          | 900     | 880-920          | 950-990      |
| Benchtop depth           | 600     | 450-600          | 600-620      |
| Overhead cupboard depth  |         |                  | 350-390      |
| Overhead cupboard height |         |                  | 1580/410     |
| Bench overhang           |         |                  | 30-35        |
|                          |         |                  |              |
|                          |         |                  |              |

#### Bathroom

|                                |         |               | I            |
|--------------------------------|---------|---------------|--------------|
|                                | Aus std | Aus std range | Kokoda range |
| Basin height                   |         |               | 1020 to top  |
| Bench height                   |         |               | 885          |
| Bench depth                    |         |               | 330 (cob)    |
| Overhead depth                 |         |               | 280-330      |
| Overhead height                |         |               | 1660/330     |
| Bench overhang                 |         |               |              |
| Washing machine bench<br>depth |         |               | 530          |

| General |  |
|---------|--|
| Uenera  |  |

| General                     |         |               |              |
|-----------------------------|---------|---------------|--------------|
|                             | Aus std | Aus std range | Kokoda range |
| Doorway width               |         |               | 600          |
| Doorway height              |         |               | 1900         |
| Roof height                 |         |               | 1990         |
| Bench overhang              | 20      |               |              |
| Overhead<br>cupboard height |         | 1580-1700     |              |

#### Bedroom

|                                | Aus std | Aus std range | Kokoda range          |
|--------------------------------|---------|---------------|-----------------------|
| Bed length                     |         |               |                       |
| Bed width                      |         |               |                       |
| Bed height                     |         |               | 480+mattress<br>(700) |
| Mattress thickness             |         |               | 220                   |
| Height to overhead<br>from bed |         |               | 800                   |
| Cabinet depth                  |         |               |                       |

#### Seating

|                    | Aus std      | Aus std<br>range | Kokoda range                         |
|--------------------|--------------|------------------|--------------------------------------|
| Seat height        | 420mm        | 380-510          | 530-pad (140)                        |
| Minimum seat width | 450mm        |                  |                                      |
| Seat slope         | Max<br>5defg | 0-5deg           |                                      |
| Seat depth         |              | 380-420          | 490,530,575-padding<br>(300385@base) |
| Back height        |              | N/A              | 910-930                              |
| Overhead height    |              |                  | 1580/400                             |
| Overhead depth     |              |                  | 370                                  |

### C. ELECTRICAL CONSUMPTION CALCULATIONS

| 12v from battery           | watt<br>hours | Ah  |
|----------------------------|---------------|-----|
| Mobile phones              | 30            | 6   |
| Fridge                     | 720           | 60  |
| kettle (6 cups)            | 180           | 15  |
| 12V fan                    | 108           | 9   |
| Lighting                   | 120           |     |
| Water pump                 | 12            | 1   |
|                            |               |     |
| 230V from inverter         | watt<br>hours | Ah  |
| Laptops                    | 960           |     |
| Electronic device charging | 100           |     |
|                            | 0             |     |
|                            | 0             |     |
| Power generation           | 0             |     |
| Solar power                | 2400          |     |
|                            |               |     |
|                            |               |     |
| Power storage              |               |     |
| Battery power              | 3600          | 300 |

#### Approximate Energy Usage for some 12Volt Devices

Amp-hours per Day

|                                  | Typical use per day     | Consumption      |
|----------------------------------|-------------------------|------------------|
| CPAP Machine (on 12V<br>adaptor) | 8hrs, humidifier off    | varies by make   |
| Electric Blankets (12Volt)       | 2 hours                 | 3 Amps           |
| Fan 12V (brushless<br>motor)     | 8 hours                 | < 0.5Amps        |
| Fridges (see heading above)      |                         |                  |
| - Chest 30-50 litre              | continuous use          | 24hr average     |
| 50-70 litre                      | continuous use          | 24hr average     |
| 80 litre                         | continuous use          | 24hr average     |
| - Upright 110 litre              | continuous use          | 24hr average     |
| 140 litre                        | continuous use          | 24hr average     |
| 220 litre                        | continuous use          | 24hr average     |
| Inverter (12V to 240V)           | depends on 240V equ     | ipment connected |
| Kettle (12Volt)                  | 1 boil (½hr for 3 cups) | 15 Amps          |
| Laptop (via Inverter)            | 5 hours                 | 50-80 Watts      |
| Lighting – Halogen 20W           | 5 hours                 | 20 Watts         |
| - LED replacement                | 5 hours                 | 3 Watts          |
| - LED strip 1.2m                 | 5 hours                 | 1.5 Amps         |
| Microwave 850W (via<br>inverter) | 5 minutes               | 110 Amps         |
| Ovens (12Volt)                   | 1 hour                  | 6 Amps           |
| Pumps – water pressure           | 5 mins                  | 5 Amps           |
| - transfer: diesel, water        | 1 to 3 minutes          | 4-6 Amps         |
| – bilge                          | who knows               | 2-20 Amps        |
| TV 12V LED 24-inch               | 5 hours                 | 3 Amps           |
|                                  |                         |                  |

| Ah per day           |
|----------------------|
| 15-35 Ah             |
| 6Ah                  |
| 4 Ah                 |
|                      |
| 35 Ah                |
| 45 Ah                |
| 65 Ah                |
| 90Ah                 |
| 95 Ah                |
| 125Ah                |
| see above            |
| 7.5 Ah               |
| 25-40 Ah             |
| 8.3 Ah               |
| 1.3 Ah               |
| 7.5 Ah               |
| 9.2 Ah               |
| 6 Ah                 |
| 0.42 Ah              |
| minimal,<br>variable |
| see detail<br>above  |
| 15 Ah                |
|                      |

### D. 3D PRINTING FILE TRACKING

The large majority of 3D printing files were tracked using this excel doc. (missing props and some smaller parts)

| ltem                  | Ready? | Printed? | Colour          | Printer |                     |                        |      |
|-----------------------|--------|----------|-----------------|---------|---------------------|------------------------|------|
| Bedframe              |        |          | white           | cr10    | Rear window bottom  | 3d fillies grey        | e3   |
| Rear floor            |        |          | white           | cr10    | Rear window top     | Dark blue esun         | e3   |
| Shower                |        |          | White           | cr10    | Interior E-tracks   | Dark blue esun         | e3   |
| Toilet                |        |          | White           | cr10    | Chair backs         | Dark blue esun         | cr10 |
| Kitchen main          |        |          | White           | cr10    |                     |                        |      |
| Bed                   |        |          | White           | cr10    | Under lounge Crates | Dark blue esun         | cr10 |
| lounge frame - side   |        |          | White           | cr10    |                     |                        |      |
| lounge frame - rear   |        |          | White           | cr10    | Bunk frame          | White                  | cr10 |
| Lounge cushions       |        |          | White           | cr10    |                     |                        |      |
|                       |        |          |                 |         | Cooktop             | PLASTEEL silver        | cr10 |
| Slide out kitchen     |        |          | White           | cr10    | Wheel wells         | <br>black              | cr10 |
| Satelite dish         |        |          | White           | cr10    | Chassis - front     | PLASTEEL silver        | e3   |
| Bedframe flip up      |        |          | White           | cr10    | Chassi - mid        | PLASTEEL silver        | e3   |
| Kitchen top           |        |          | marble          | cr10    | Chassis rear        | PLASTEEL silver        | e3   |
|                       |        |          |                 |         | Suspension          | <b>PLASTEEL silver</b> | cr10 |
| Front cnr support     |        |          | 3df White       | cr10    | Solar panels        | <b>PLASTEEL silver</b> | cr10 |
| Outer etrack          |        |          | 3df White       | cr10    | Sink                | PLASTEEL silver        | e3   |
| reverse taillight     |        |          |                 |         | Gas bottles         | PLASTEEL silver        | e3   |
|                       |        |          |                 |         | Fridge              | PLASTEEL silver        | e3   |
| Window frames         |        |          | 3d fillies grey | e3      | Rims                | PLASTEEL silver        | e3   |
| Front boxes           |        |          | 3d fillies grey | e3      |                     |                        |      |
| Wheel covers          |        |          | 3d fillies grey | e3      | Water filler cap    | Black                  | e3   |
| Rear footrest         |        |          | 3d fillies grey | e3      | dO35 hitch          | Black                  | e3   |
| Rangehood hatch       |        | 4        | 3df White       | e3      | Outdoor shower      | Black                  | e3   |
| Side Awnings          |        |          | 3d fillies grey | e3      |                     |                        |      |
| Roof fan              |        |          | 3d fillies grey | e3      | Hot water service   | Esun blue              |      |
| Satelite base & arm   |        |          | 3d fillies grey | e3      | Water pump          | Esun blue              |      |
| Kitchen drawer fronts |        |          | 3d fillies grey |         | Water tanks         | Esun blue              | cr10 |
| Exterior E tracks     |        |          | 3d fillies grey | e3      | Grey water tank     | brownish               | cr10 |
| Deck                  |        |          | 3d fillies grey | cr10    |                     |                        |      |

### E. INITIAL STORYBOARD

|  | Scene:                              | Scene:              | Scene: 😪      |
|--|-------------------------------------|---------------------|---------------|
|  | THE WORLAND                         |                     |               |
|  | type youly wide                     | 200m on rung day    | Oler (Flo     |
|  | Scene:                              | Scene:              | Scene:        |
|  | to the<br>the<br>looking over unous | The of              | , vou         |
|  | (up to notion accently              | Sitting by compatie | Cooping       |
|  |                                     | ×                   | $\rightarrow$ |
|  | Stop woelon)                        |                     | ~             |

| scene: Prototype model  | Scene:              | Scene: |
|-------------------------|---------------------|--------|
|                         |                     | е<br>1 |
| Open roof, charact typg | stpty outside worky | UOR    |
| to in roture            |                     |        |

| Scene:             | Scene:       | Scene: |
|--------------------|--------------|--------|
| HEND REN<br>STAKOT | UENDER<br>DT |        |
|                    |              | · .    |

